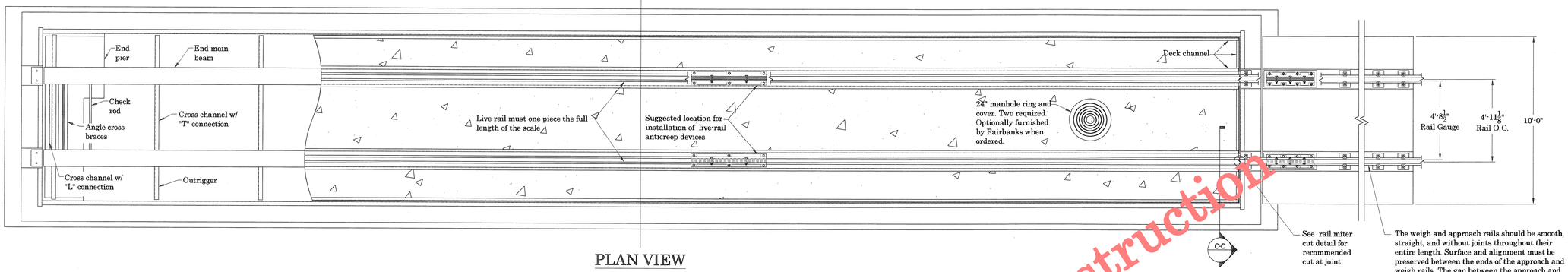
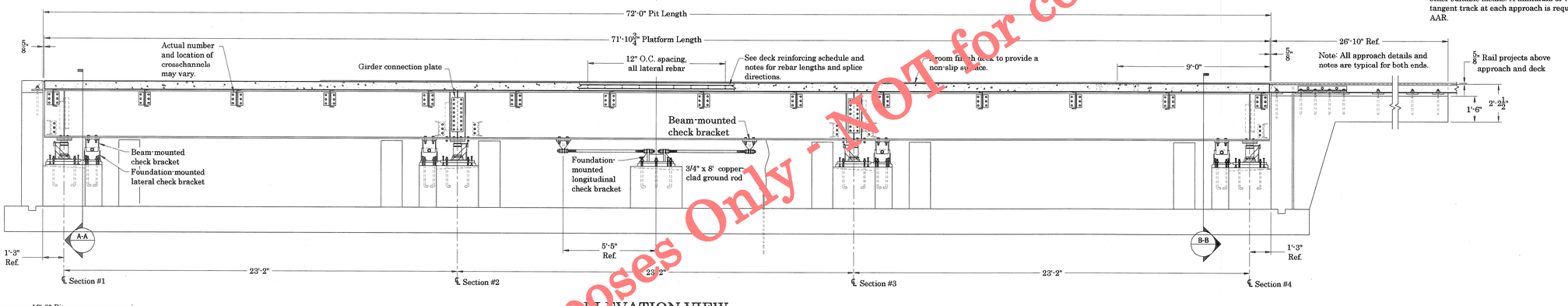
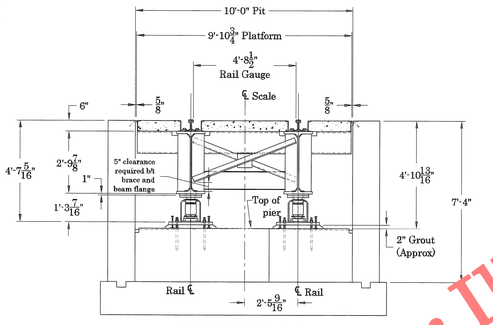


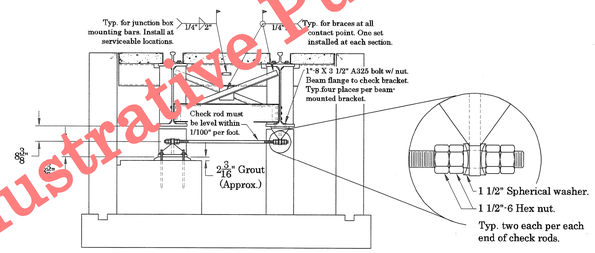
PLAN VIEW



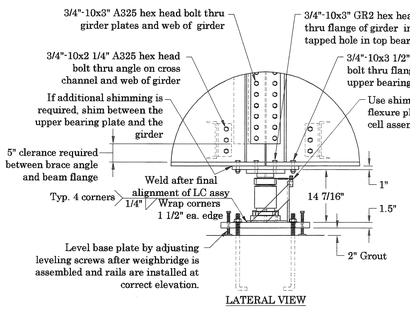
ELEVATION VIEW



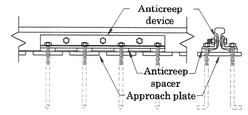
SECTION A-A



SECTION B-B



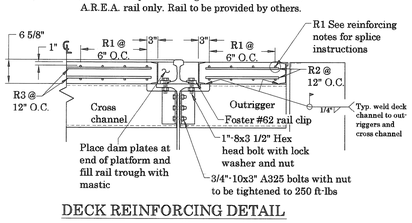
LATERAL VIEW



APPROACH ANTICREEP DETAIL

Anticreep devices are constructed of L4" x 3 1/2" x 1/2" angle. They are not furnished as part of the scale, but are available from Fairbanks as a supplementary accessory.

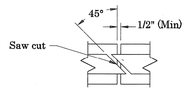
NOTE: This scale shown is manufactured to accept 115 lb A.R.E.A. rail, and all dimensions shown are represent design standards for 115 lb A.R.E.A. rail only. Rail to be provided by others.



DECK REINFORCING DETAIL

DECK REINFORCING SCHEDULE ASTM 615 GRADE 60 REBAR				
MARK	QTY	SIZE	LENGTH	WEIGHT
R1	128	#4	19' - 6"	1667
R2	144	#4	1' - 6"	144
R3	72	#4	3' - 5"	164
			TOTAL	1975

DECK CONCRETE SCHEDULE 4000 PSI CONCRETE @ 28 DAYS	
Est.Concrete Required for Deck	9.5 cu. yds.

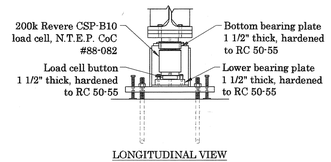


MITER CUT RAIL DETAIL

Typ. 4 places

WEIGH-RAIL MITER CUT DETAIL

at joint between scale and foundation



LONGITUDINAL VIEW

200k COMPRESSION LOAD CELL ASSEBMLY

N.T.E.P. CoC #88-082

GENERAL NOTES

1. Verify pit dimensions before beginning scale installation. See foundation plan for pit dimensions.
2. If A.C. (alternating current) power is required in the pit, it shall not run closer than 24" in parallel to any load cell cable.
3. For grounding electrical hook-up, refer to manual 50584.
4. Material and workmanship for steel shall be in accordance with the latest issue of the AISC Specifications and codes of standard practice, ASTM designation A36, latest issue for steel.
5. All bolted connections (shop or field) shall consist of high-strength bolts conforming the latest ASTM specifications (A-325) and installed according to manufacturer's recommendations. Use the turn-of-the-nut method or torque figures given in Fairbanks manual 50538.
6. Finish: All structural steel shall have one shop prime coat. Immediately following the connecting of members, the heads, nuts, and washers of all permanent bolts, all field welds after removal of residual flux, all abrasions of the shop prime coat, and all field erection marks shall be thoroughly covered with one coat of primer.
7. To avoid damage to load cells during welding, it is recommended that the weighbridge be temporarily erected on blocks or dummy load cells.
8. Load cell base plates shall be level within 1/32" per foot. Load cell base plates shall not be grouted before the weighbridge is adjusted to final elevation.
9. The lateral and longitudinal check rods must be level within 0.010" per foot.
10. Set the base plate to the dimension shown and level using the leveling screws provided. Do not grout under the base plates until after weighbridge is set so that the base plate can be adjusted up or down to establish final scale elevations.
11. All grout shall be non-shrink type Sealtight 588 or equal. Grout is to be put in place and finished per the manufacturer's recommendations.
12. Load cell top bearing plates shall be level within 1/32". If shims are required, they must provide full suport between the bearing plate and the main beam.
13. Note: If welding is done in the pit after the installation has been completed with the load cells in place, all load cells must be disconnected and the leads prevented from grounding.
14. All load cell mounting hardware and check rod nuts are to be grease coated.
15. Reference - Installation and Maintenance handbook 50538.
16. Bituminous mastic is to be poured around rails and must be continuous from the approach slab to the approach slab ends, except at rail cuts to allow for movement.

LET	BY	DATE	REVISION

THE MATERIAL AND INFOR- MATION CONTAINED HEREIN IS CONFIDENTIAL AND IS THE PROPERTY OF FAIRBANKS SCALES AND IS NOT TO BE USED, DISCLOSED, COPIED, TRANSFERRED, OR REPRODUCED WITHOUT THE PRIOR WRITTEN PERMISSION OF FAIRBANKS SCALES.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES
TOLERANCES: FRACTIONS ±1/16" ANGLES ±1°
3-PLACE DECIMAL ±0.005
2-PLACE DECIMAL ±0.05
HOLE DIAMETERS ±1/32"

MATERIAL N/A FINISH N/A

FAIRBANKS SCALES — MADE IN THE USA SINCE 1890 — MERIDIAN, MS

Full Electronic Combination RRT/MTS
72'-0" x 10'-0" Setting Plan
180 Tons per Section 4 Section
360 Tons Gross Capacity

DATE: 05/04/10 — AAR Scale Handbook Compliant
SCALE: N/A — SHEET 1 OF 1
DRAWN BY: NDC — MODEL: 12-1495
CHECKED BY: JM — DRAWING NUMBER: D145972-SP-IA — REVISION: N/A
APPROVED BY: JM

For Illustrative Purposes Only - NOT for construction