IM 6000 SERIES
HIGH-SPEED IN-MOTION PACKAGE WEIGHING SOLUTION

SPECIFICATIONS - CONVEYOR ASSEMBLY

- Induction belt: 60 fpm to 440 fpm
- Parcels per minute: Dependent on scale length/belt speed
- Max package length: Dependent on scale length
- Maximum table length: 72"
- Standard belt lengths: 36", 48", 60", 72"
- Standard belt widths: 24", 30"
- Min package weight: 2 lbs x 0.1 lb
- Max package weight: 100 lbs x 0.1 lb
- Capacity: 100 lbs x 0.1 lb
- Overload protection: 100%
- Operating temperature: 0˚ F to 120˚ F
- Date output: Programmable for custom output strings
- Packages: Should be singulated prior to weighing
- 230/480V: 3 phase available at site for conveyor
- 110V: Available at site for instrument
- Optical triggers: Banner Engineering
- Options: Rub rails, protective support shroud
- Approval: NTEP CC# 05-089

DIMENSIONS

Note: Dimensions shown are for the IM 6000 with standard length and width of 36" x 24". Drawings are available for other standard IM 6000 sizes.

Used by America’s top parcel shipping companies, the IM 6000 is ideal for applications that require high-speed sizing/bar coding, acceptable tolerance checks, and random weight capture.
Conveyed boxes, with appropriate spacing between them, enter the scale conveyor at the designated belt speed. The weighing process is triggered by the leading edge of the box. The instrument begins sampling the weight as the box moves across the scale, reading more than 100 weights per second depending upon the configuration. The front edge of the box exiting the scale stops the sampling process, and the instrument evaluates all of the weight readings to produce the most accurate scale output.

The information is then available on screen or for communication over a designated network, such as RS232, Ethernet, or other defined methods.

**EXCEPTIONAL FEATURES**
- Sealed bearings for low maintenance.
- 5 minute belt change minimizes downtime.
- Rack and pinion belt tensioning for fast, accurate adjustment/replacement.
- V-groove belt and bed plate provide positive belt tracking.
- Design prevents excessive belt stretching.
- Strong, box-like construction resists damaging frame twist.

**IM 6000 Series In-Motion Package Scale**

**WEIGHING SOLUTIONS FOR THE WORLD**
Legal For Trade Extremely Accurate

**IM 6000 ACCOMMODATES IN-MOTION SPEC AND DATA REQUIREMENTS**
The IM 6000 In-motion System is an NTEP approved, high-speed, accurate and configurable weighing solution that’s ready to take on your high speed package applications in areas like parcel shipping, random weigh capture, and retail boxing processes.

The IM 6000 is designed to make package weight information easy to collect and process. The system is available in various lengths, widths and speeds for application flexibility and ensured compatibility with existing conveyor lines.

**COST-SAVING ADVANTAGES**
- High-speed Bar Coding reduces overhead and increases efficiency.
- Aids in truck loading and cubing, decreasing transportation costs.
- Use as an advanced checkweigher to control product give-away.

**HOW THE SYSTEM WORKS!**
- Conveyed boxes, with appropriate spacing between them, enter the scale conveyor at the designated belt speed.
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**TYPICAL IM 6000 IN-MOTION SYSTEM CONFIGURATION**

**DATA ACQUISITION OPTIONS**
The IM 6000 Instrument not only displays the weight information collected by the system’s conveyor scale, it can output to data terminals, printers or PLCs via serial or Ethernet connections for seamless data acquisition.

**CHOOSE THE INSTRUMENT THAT FITS YOUR SPEED, DATA ACQUISITION AND LABELING NEEDS**

**Low Cost Weighing Solution**
The FB2255 is Fairbanks’ most popular instrument for high-speed, in-motion weighing. It features flexible communications with simple data pass to third party systems.

**Custom Labeling**
For customers who run applications that require custom labeling options and data transfer capabilities to print and apply mechanisms, the advanced, lightning-fast FB4000 is the recommended instrument.
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**IM 6000 ACCOMMODATES IN-MOTION SPEC AND DATA REQUIREMENTS**

Reliable Performance, from the start

The IM 6000 System prototype ran around the clock for 15 months at a high-volume (16,000-24,000 boxes per day), package shipping facility before mechanical servicing was required. Because the conveyor assembly is so easy to maintain and repair, the shipping company’s own technician replaced the belt and had the system back on line in under 30 minutes.

Data Acquisition Options

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**IM 6000 SERIES CONVEYOR ASSEMBLY**

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More than 100 weight readings are taken, then averaged, as a box speeds over the scale.

A sample IM 6000 In-Motion system diagram is shown above. The diagram illustrates how a package weigh-in-motion system is configured and how packages flow through the system after they enter from the approach conveyor.

**TYPICAL IM 6000 IN-MOTION SYSTEM CONFIGURATION**

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Low Cost

**WEIGHING SOLUTIONS FOR THE WORLD**

**LEGAL FOR TRADE**

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IM 6000 SERIES
HIGH-SPEED IN-MOTION PACKAGE WEIGHING SOLUTION

Weighing Solutions for the World Since 1830

FAIRBANKS SCALES

IM 6000 SERIES
IN-MOTION PACKAGE SCALE

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- Capacity: 100 lbs x 0.1 lb
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- Operating temperature: 0˚ F to 120˚ F
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CALL TOLL-FREE FOR THE REPRESENTATIVE NEAREST YOU:
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Internet Address: http://www.Fairbanks.com

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BROCHURE: 3/4” Conduit for incoming power to conveyor motor