

Stand-alone Instrument Pillar Assembly Installation Procedure

08/18

Pillar Installation Steps

1. To remove the Top Plate, loosen the **three (3) one quarter inch (1/4") Allen Screws**.
2. Carefully run the Interface Cable into the bottom Access Hole, up through the Pillar, and then thread it out through the top Access Hole.
 - Allow extra cable slack to accommodate the Instrument wiring.
3. Replace the Top Plate, then secure it into position using the **one eighth inch (1/8") Allen Wrench**.
4. Install the Instrument Top Bracket, secure it with the supplied hardware
5. Connect the Interface Cable to the Indicator.
 - Refer to the appropriate instrument service manual for correct wiring information.



NOTE: *Hardware to mount instrument is included.*

Parts

Part No.	Description
28396	Mild Steel Standalone Pillar Assy
28392	MS Base Plate
28561	MS Base Plate Support
28760	MS Top Plate Assy
27787	MS Pillar Weldment
12777	Foot
28397	Stainless Steel Standalone Pillar Assy
28393	SS Base Plate
28562	SS Base Plate Support
27861	SS Top Plate Assy
27788	SS Pillar Weldment
14220	Foot Assy with Locknut