



FB4000 Highway System Application



Amendement Record

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Manufactured by Fairbanks Scales Inc. 821 Locust Kansas City, Missouri 64106

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Section 1: General Information

1.1. DESCRIPTION

The **FB4000 Highway System** provides "*Pay-to-Weigh*" services, re-weigh and multi-platform weighments, as well as individual platform values.

The system operates in one of two modes.

- **Highway System Mode** The **Default Operating Mode** that provides Fairbanks Scales standard truck weighing services.
- Enforcement Mode Used to determine if a vehicle and its individual axle weights are legal, based on configurable weight values.





The **Highway System Application** is specifically designed and intended for **multi-platform** *truck scale weighing*.

The FB4000 Highway System can be divided into four separate applications.

- **User Interface** Translates computer language into a usable English format (or another).
- **Data Collection & Reporting –** Maintains the database information required by the **Highway System User Interface Application**.
- Weigh Kernel The primary underlying weighment program that interfaces directly with the scales.
- Error Logging Used for quality control and for troubleshooting errors.





NOTE: For **multiple terminal installations**, a redundant storage model is used. Each terminal has a complete copy of the data.

1.2. MAIN PROGRAM FEATURES

Some main features of the FB4000 Highway System are listed below.

- The **FB4000 Highway System** supports one multi-platform scale, which can be configured for two, three, or four (2, 3 or 4) platforms.
- **FB4000 Highway System** supports up to four (4) networked terminals.
- The system has configurable outputs, as well as the remote display output of individual scale weights and their combined total.
- Current date and time displays on all screens, except when a user is working in the setup and configuration screens.
- The application allows for up to ten programmable prompts and legends.
- User navigation includes touch screen, mouse and keyboard options.
- Reporting, ticket formatting and printing is done with drag and drop fields.





1.2. Main Program Features, Continued

- The customer's logo can print onto the tickets.
- The program has control for one set of traffic lights.
- Video camera input for up to two Ethernet Cameras.
 - The display alternates to the active one.
- An animated inactivity screen displays, after a timed delay, when neither is in use.
- The program has a **Void Weighment** feature, which allows for one ticketed transaction to be removed.
- The program also has a **Blind Counter Function**, which records all activity that doesn't result in a print, as long as the **Initial Weight Threshold** is met and stable for **ten (10) seconds**.
- The application includes **DOT Scale Summing** to a single value for display and print.

WinVNC: Default Local System Propert	ies 🗖 🗖 🔀
Incoming Connections ✓ Accept Socket Connections Password: Display Number or Ports to use: ← Auto ← Display N* 0 ← Ports Main: 5900 Http: 5800	Connection Settings Force View Only (disable Viewers Inputs) Disable Local Inputs (Keyboard & Mouse) Remove Desktop Wallpaper Update Handling Poll Console View dawn Only
MS Logon Kenable Java Viewer (Http Connection) Kenable Xdmcp (X11 Connection) When Last Client Disconnects Do Nothing Lock Workstation (W2K) Logoff Workstation	 Poll Foreground WindowI Poll Window Under Cursor Poll Window Under Cursor Received Only System HookDII Video Hook Driver Low Accuracy (Turbo Speed) DSM Plugin Use No Plugin detected
Misc. Finable Blank Monitor on Viewer Request Finable File Transfer Good Gebug infos to the WinVNC.log file Allow Loopback Connections Default Server Screen Scale: 1 / 1	Share only the Window Named : Share Query on incoming connection Display Query Window Timeout: 10 s OK Apply Cancel

• All remote access is negotiated using **Ultra VNC**[™].

Section 2: Service Policy Information

2.1. GENERAL SERVICE POLICY

Prior to installation, *always* verify that the equipment satisfies the customer's requirements as supplied, and as described in this manual.



It is **the customer/operator's responsibility** to ensure the equipment provided by Fairbanks is operated within the parameters of the equipment's specifications and protected from accidental or malicious damage.





2.2. OVERVIEW

2.2.1. Physical Installation Notes

- Check all devices for proper operation. If any error messages occur, refer to Troubleshooting or the proper manual of that device.
- Only those charges which are incurred as a result of the equipment's inability to be adjusted to performance specifications may be charged to warranty.

The installing technician is responsible that all personnel are fully trained and familiar with the equipment's capabilities and limitations before the installation is considered complete.

2.2.2. Electronic Component Care

- Much of the equipment consists of printed circuit assemblies, which *must be* installed using ESD handling procedures.
- Replacement of individual components is not allowed.
- All components must be returned intact for replacement credit per normal procedures.
- All electronic and mechanical adjustments are part of the installation, and are included in the installation charge(s).



- Included is any required computer programming or upgrades.
- Included are any accuracy and/or operational specification changes.
- The AC receptacle / outlet shall be located near the Indicator and easily accessible.
- Electrical connections other than those specified may not be performed.

2.2.3. Conferring with Our Client

- The technician must be prepared to recommend the arrangement of components which provide the most efficient layout, utilizing the equipment to the best possible advantage.
- The warranty policy must be explained and reviewed with the customer.



\star \star IMPORTANT INSTALLATION NOTICE \star \star

- All communications which utilize RS232 Serial Cable must be limited to fifty (50') feet.
- All load cells, load cell cables and interconnecting cables used to connect all scale components shall be located a minimum of thirty-six (36") inches distance away from all single and multiple phase high energy circuits and electric current carrying conductors.
 - This includes digital weight indicators, junction boxes, sectional controllers, and power supplies.
 - This includes any peripheral devices, such as printers, remote displays, relay boxes, remote terminals, card readers, and auxiliary data entry devices.
 - Also included is the scale components themselves, such as 120 volt AC, 240 volt AC, 480 volt AC and electric supply of higher voltage wiring runs and stations, AC power transformers, overhead or buried cables, electric distribution panels, electric motors, florescent and high intensity lighting which utilize ballast assemblies, electric heating equipment, traffic light wiring and power, and relay boxes.



• This includes all scale components, including digital weight indicators and peripheral devices that are not designed to operate on internal combustion engine driven electric generators and other similar equipment.

Electric arc welding can severely damage scale components such as digital weight indicators, junction boxes, balance boards, sectional controllers, power supplies, and load cells.

NOTE: For additional information, please contact your **Fairbanks Scales Service Representative.**

Summary:

- All scale components must be located at least thirty-six inches (36") away from all high-energy circuits and conductors.
- ✓ No electric arc welding around any scale components.



2.2.4. Pre-Installation Checklist

The following points should be thoroughly discussed between the Fairbanks Representative and the Customer, before the Service Technician installs any software or equipment.

- Study the current Office Network and decide how the scale system can best integrate into it.
 - Would a standalone unit be the best option?
 - Are the IP Addresses dynamic or set manually?
 - What are all the needed employee computer IP Addresses?
- Decide the printer(s) arrangements within the Office, and list which users will link to each one.
- Determine the best physical placement for the scale(s) with its approaches and exits, where the station(s) should be located, and also where the video cameras should be put, if any are used.
- Make a detailed list of the current employee hierarchy, and note how the employee duties should determine their security level.
- List the level(s) of training each employee needs over the LabelBank and the DataBank Applications.

After arriving, the Service Technician reviews the recommended setup with the Area Sales Manager or Area Service Manager, and together they identify any necessary variations to satisfy the customer's particular application.





2.2.5. Users' Responsibility

- All electronic and mechanical calibrations and/or adjustments required for making the equipment perform to accuracy and operational specifications are considered to be part of the installation.
 - This is included in the installation charge.
 - Only those charges which are incurred as a result of the equipment's inability to be adjusted or calibrated to performance specifications may be charged to warranty.
- Absolutely no physical, electrical or program modifications other than selection of standard options and accessories are to be made to this equipment.
- The equipment consists of printed circuit assemblies which must be handled using ESD handling procedures, and must be replaced as units.
 - Replacement of individual components is not allowed.
 - The assemblies must be properly packaged in ESD protective material and returned intact for replacement credit per normal procedures.



Section 3: Highway System Mode of Operation

3.1. INTRODUCTION

The **Highway System Application** is specifically designed and intended for *multi-platform truck scale weighing*.

- The **FB4000 Highway System** typically weighs a semi-truck in one weighment, depending on the number of scales and length of trailer.
- This system is superior to an axle scale since the weight can be obtained in one weighment, and it can still provide axle weight information.



In the **Pay-to-Weigh Application**, different fees are charged for different weighment types.

- The bigger the truck, the larger the fee.
- Re-weighment fees are required to allow a truck to weigh. If the weights are outside what is legal for over the road, the truck weights must be adjusted, usually by shifting the load around.
- A report ticket prints and is given to the truck driver, providing information about where the load needs to be shifted.
- The **Legal** column in this illustration is a *programmable value* within the application.
- When the truck re-weighs, this fee is usually less that the original weighment fee minutes before.





3.2. DESCRIPTIONS

The **Idle Screen** displays when weight on the scale is below the initial weight threshold setting.

- An animated image displays after a configurable period of non-usage.
- Weight Threshold Values trigger a weighment cycle and define the maximum legal weight limit for each axle scale.

H H	ghway System vo.14
Manual	Zero units
	00 lb Scale 1 >0<
	00 lb Scale 2 >0<
	00 lb Scale 3 >0<
FAIRBANKS	00 lb gross∍₀<
EXIT	Monday 03:08 pm 04/28/2008

This **Idle Screen** displays the **Highway Program** default window, shown here **without** the Video Camera option.

- Legal Weight Limits are used to calculate and print the difference between the actual weight and the legal limit.
- They also trigger a popup error window on the display, turning the weight display to red if the weight on the scale exceeds the configurable limit.

3.2.1. Traffic Lights

The **Traffic Light Control**, when activated, shows the status of the scale and is controlled automatically by the instrument weighment cycle.

- The light has a **manual override** using the touch screen or function key.
- This supports one (1) set of lights.





3.2.2. Blind Counter Functionality

The **Blind Counter** monitors all activity on the scale, and triggers an event whenever the weight exceeds the **Initial Weight Threshold**.

- The **Blind Counter** records all activity that doesn't result in a print, if the **Initial Weight Threshold** is met and stable for **ten (10) seconds**.
- While in the "All Scale Activity" mode, output is directed to File Output, COM Port Output, or both.
- If the unit uses cameras, an image can be captured, depending on the configuration.
- The system supports up to **two (2) cameras**.
- Images are displayed, printed on tickets, and stored with complete transactions.

The Blind Counter uses two basic (2) functions.

- The Record Mode is what defines a Blind Counter Event.
- Increments every time in the "All Scale Activity" section of the "No Data Stored/ Ticket Printed" report.
- When **No Data Stored / Ticket Printed** is selected, the Application only increments when not ticket is printed.

Blind Counter				
File Output	YES			
Com Port Output	NO			
Record Mode No Data	Stored / Ticket Printed			
Blind Counter Value	70			
All Scale Activity				
No Data Stored / Ticket Printed				



3.2.3. Automatic and Semi-Automatic Weighing

Axle weighing is done **Automatically** and **Semi-automatically** on two, three, or four platforms.

- Automatic Weighing is used when all axles fit on the scale.
- The weight displays once it is fully stabilized in the Automatic Mode.
- Press either Weigh, Reweigh, or Multi-axle to continue.
- Semi-Automatic Weighing involves double and triple axles that do not fit on the scales.



Automatic Weighing



Semi- automatic Weighing

3.2.4. Fee Schedule

The following weighment types are associated with the default **Highway System Mode Fee Schedule**.

• Weigh

Re-weigh

• Double

- Re-weigh Double
- Triple

- Double
- Triple Re-weigh

Tare weights are stored, as well as the following seven, programmable axle weights.

Steering

• Drive

Tandem2

Tandem5

• Tandem3

- Tandem
- Tandem4



3.3. NAVIGATION TIPS

The three main ways to navigate through the **Highway System Program** are listed below.

3.3.1. Using the Touchscreen

The Touchscreen is the most user-friendly way of navigating through the different menu options.

This application *does not require* using a mouse with the touchscreen.



3.3.2. Using Only the Keypad

Although this is the most difficult way to navigate through the different fields, it is still possible to enter numeric values and configure dialogs using only the keypad.

Useful key functions include the following:

- The **Tab** key advances to the next field.
- The **UP/Down Arrow** keys move between fields.
- The Left/Right Arrows navigate within the field.
- The Enter key selects a choice.





3.4. MENU NAVIGATION

3.4.1. Main Weighment Screen



FB4000 Highway System Weighment screen with traffic light installed

3.4.2. Specialized Keys

On-Screen Keyboard	External Keyboard	Description	
zero	Pause Break	This key Zeros the Scale, once the truck is scale-borne.	
units	Scroll Lock	Toggles the Weight Units.	
	home	Highway System Operation – Displays the Configuration Items menu.	
		Opens the monitor to the Windows[®] Desktop view.	
Arrows	Arrows	Navigates through the display.Used also for scrolling.	
	F1	 F1 turns the camera <i>On</i>, if available. Selects Inbound Format while in Ticket Formatting Operation. 	
	F2	 F2 turns the camera <i>Off</i>, if available, while in Highway System Operation. Selects Outbound Format while in Ticket Formatting Operation. 	



3.4.2 Specialized Keys, Continued

On-Screen Keyboard	External Keyboard	Description
	F3	 F3 displays the list of Inbound Records during the Outbound entry of the Truck/Loop ID while in the Highway System Selects GTN Format while in Ticket Formatting Operation.
	F4	• F4 activates the Void Ticket function while in HW System Operation.
	F5	• F5 opens the Format Ticket menu while in Ticket Formatting Operation and Reprint Function (from Weigh Screen)
	F6	F6 activates the Delete Ticket function while in Ticket Formatting Operation
	F7	F7 opens the View Printers window while in Ticket Formatting Operation
	F8	F8 opens the Add Printer function while in Ticket Formatting Operation
	Esc	 Esc button Cancels/aborts the function. Reverts to previous window.
	End	If entering weighment data, pressing this displays the Print, Edit , and Cancel buttons regardless of which data item is being entered.
Print	Print Scrn SysRq	Prints a ticket, but only when the Print button displays.
	Enter	 Enters weighment data, and the last data item processed. Displays the Print, Edit, and Cancel buttons.
Ctrl +	-	Toggles the Traffic Light if set for Manual control.
Ctrl +	. T	Toggles the Traffic Light during the Axle Selection Process.
Ctrl +		Toggles the displayed Video Image, if so configured.
Ctrl +	X	Mimics the Exit Application button.
Ait +		Switches software programs without closing any of them.

NOTE: Function Keys (**F-Keys**) **9** thru **12** are not used.



3.5. QUICK SETUP FOR FB4000 TO A SERIAL PRINTER

- 1. Exit your Application by clicking the **EXIT** button.
- 2. Select Exit Application by double clicking.
- 3. Move mouse to lower left corner **Windows** icon should appear.
- 4. Right click on the **Windows** icon.
- 5. Click on CONTROL PANEL
- 6. Click on **Devices and Printers**
- 7. Find the EPSON TM U590 and right click on it
- 8. Hover over printer, set as default printer, click on the appropriate printer.

Example: After choosing **TM U295**. A \checkmark appears next to **EPSON TM U295**.

- 9. Right click on the EPSON TM U295 (your printer)
- 10. Click on the Ports tab
- 11. Choose the correct **COM** port connected to the printer.
- 12. Check the box for the appropriate com port.
- 13. Click configure port...
- 14. Verify the baud, parity, stop bits and flow control.
- 15. Click **Apply** if you made changes then click **ok** if correct.
- 16. Click **Apply** again then click **OK**.
- 17. Hit F5 key to refresh.
- 18. Right click on the **TM U295**.
- 19. Click on Printer properties.
- 20. Click on **Print test page** test page should print.
- 21. Close all windows and relaunch your application by double clicking the **FB4000** icon
- 22. Once your application is running, press the **HOME** key on your key board
- 23. Now proceed to <u>Section 6: Formatting Tickets</u> for detailed instructions on setting up your ticket.

3.6. QUICK SETUP FOR FB4000 TO AN USB PRINTER

- 1. Close all applications and perform a shutdown on the FB4000.
- 2. Connect printer to any available USB port on the **back** side of the FB4000.
- 3. Power up the printer **first** then power up the FB4000.
- 4. On boot up, notice **device installation** in the task bar. Let all applications initialize before proceeding to step 5.
- 5. Exit your Application by clicking the **EXIT** button.
- 6. Select **Exit Application** by double clicking.
- 7. Move mouse to lower left corner **Windows** icon should appear.
- 8. Right click on the **Windows** icon.



- 9. Click on CONTROL PANEL
- 10. Click on **Devices and Printers**
- 11. Find the ML420, Brother L2300D, or Current USB printer and right click on it.
- 12. Left click on **set as default printer**.
 - Example: After choosing **ML420**. A 🗸 appears next to it.
- 13. Right click on the **ML420** (your printer)
- 14. Click Printer Properties
- 15. Click on **Print test page** test page should print.
- 16. Close all windows and relaunch your application by double clicking the FB4000 icon
- 17. Once your application is running, press the HOME key on your keyboard
- 18. Now proceed to <u>Section 6: Formatting Tickets</u> for detailed instructions on setting up your ticket.

3.7. DEFINING THE CONFIGURATION ITEMS

There are thirty-two (32) formatting tabs used in the **FB4000 Highway System Configuration Menu.**

Access the **Main Configuration Window** by pressing the keyboard **Home** button.



Pressing the Home button accesses the Main Configuration Window.



		Highway System	Configuratio	n Items					
Operating Mode / Scale Configuration Ticket Number / Machine Id Threshold Weights Traffic Light Control DOT Scale Summin						le Summing			
Blind Counter Idle Screen / Ticket Logo Location Information Fee Schedule Entry Seque			Sequence /	Legends					
Programmable Entry Prompts	Reports	Format Tickets	Format Tickets Configurable Outputs		Remote	Remote Display		Video Camera Input	
Networked Terminals Setup	Passwords	Tare Options /	Editor Pro	duct File E	ditor	Customer File Editor Ke		Kernel	
Data Collection / Reporting	g Setup	Error Logging Setup System		Options Check For Upd		pdates			
Time and Date Format	Backup / Rest	ore / Defaults	Remote Acc	ess / Ultra	VNC	About	Save and Exit		
Operating Mode Scale Configuration Image: Highway System Number of Scale Platforms Image: Inbound / Outbound Image: I									

The following section details each of the 4000 Highway System Configuration Items, beginning with the **upper-left tab** and moving across and down to the **lower-right tab**.

NOTE: Special permission is required to access certain tabs. If attempting to access a tab that requests a password, contact your scale technician for assistance.



Definition	Window
3.7.1. Operating Mode / Number of Scales	Highway System Configuration Items Operating Hode / Scale Configuration Tecket Number / Hachine Id Threshold Weights Traffic Light Control D0T Scale Summing Bild Counter Idle Screen / Tecket Number / Hachine Id Threshold Weights Traffic Light Control D0T Scale Summing Bild Counter Idle Screen / Tecket Logo Location Information Fee Schedule Entry Sequence / Legends Programmable Entry Prompts Reports Terma Tickets Configurated Outputs Remote Digits/ Video Camera Input Hetworked Terminals Sctup Paswords Terro Logging Setup System Options Check for Updates Time and Date Format Backup / Restore / Defaults Remote Access / Ultra VIIC About Sove and Toil Operating Mode • Highway System Number of Scale Platforms 3 - C Inbound / Outbound • Finance Single Scale Scale Platforms 3 -
3.7.2. Ticket Number/Machine ID	
Ticket Number is the number of the next ticket print. Machine Assigned ID is the next Loop Number assigned by the instrument if no Loop Number/ Truck ID is entered during an Inbound Weighment.	Ticket Number 1 Machine Assigned Id 1

NOTE: Throughout these description frames, only the necessary **bottom sections** are shown. The **top tabbed area** is eliminated to save space.



CĀLV					
Definition	Window				
 3.7.3. Threshold Weights Initial Weight sets the minimum amount the truck must weigh to display the Weighment Selection Screen, and to initiate a weighment. Final Weight is the value that, when applied to the front-most scale, causes the traffic light to automatically turn red. Enable Weight is used to determine if a truck has repositioned after an axle selection, so not to select it twice. 	Initial Weight1000Final Weight2000Enable Weight100				
 3.7.4. Traffic / Light Control Select Traffic/Light to Enable the traffic light, and NO to Disable it. Control Method sets to AUTOMATIC or MANUAL (when Enabled). The standard Traffic Light Controller used is p/n 25161Q. 	Select In / Out Select In / Out Event To Signal Truck To Stop On Scale Select In / Out Scale 1 Final Wt Over Last Section ~ Scale 2 Final Wt Over Last Section ~ Inbound ~ NO ~ Scale 3 Final Wt Over Last Section ~ Inbound ~ NO ~ Scale 4 Final Wt Over Last Section ~ Inbound ~ NO ~ Scale 5 Final Wt Over Last Section ~ Inbound ~ NO ~ Scale 6 Final Wt Over Last Section ~ Inbound ~ NO ~ Scale 7 Final Wt Over Last Section ~ Inbound ~ NO ~ Scale 8 Final Wt Over Last Section ~ Inbound ~ NO ~				
 ★ IMPORTANT ★ ★ AUTOMATIC weighs the truck(s) once its weight is stable, without the assistance from an operator (normal setting). MANUAL is used when the operator presses the Enter button on the external keyboard to weigh the truck, usually used in a multi-axle weighment. 	Ctrl + A Toggles between the setting of AUTOMATIC and Manual.				
 3.7.5. DOT Scale Summing When enabled, combines the weight from the first scale to the last scale for display and print. Typically, this is Scales 2 and 3 of a 4-platform scale. It is referred to as the Center Total. Legal Limit errors for scales included in this sum cause this sum to show in error. Select YES to Enable, and NO to Disable. Select which two (2) platforms. 	DOT Scale Summing First Scale Last Scale Enable NO - 2 -				



Definition Window 3.7.6. Blind Counter Blind Counter File Output YES • The Blind Counter monitors all activity on the scale, and triggers an event whenever the Com Port Output NO • weight exceeds the Initial Weight Threshold. Record Mode No Data Stored / Ticket P The Blind Counter records all activity that • Blind Counter Value 70 doesn't result in a print, as long as the Initial Weight Threshold is met and stable for ten (10) seconds. All Scale Activity While in the All Scale Activity mode, • No Data Stored / Ticket Printed output is directed to File Output, COM Port Output, or both. If the unit uses cameras, an image can be captured, depending on the configuration. The system supports up to two (2) cameras. Images are displayed, printed on tickets, and stored with complete transactions.



CALE	
Definition	Window
3.7.7. Idle/Ticket Logo	
Programs the logo design onto the Idle Screen , and also on the ticket.	
 Bitmap Files located in the C:\FB4000_HighwaySystem\LOGOS folder displays for selection. 	
Size of the useable display area depends on whether the Video Camera Input and Traffic Light Control are used.	
 When both are present, the Traffic Light Control and the Video Camera Input Display Image cover the Ticket Print Logo. 	Idle Screen Logo Display Help File Name FairbanksLogo.bmp FairbanksLogo.Sm.bmp FairbanksLogo.bmp FairbanksOvall.g.bmp FairbanksOvall.g.bmp FairbanksOvall.g.bmp FairbanksOvall.g.bmp FairbanksOvall.g.bmp FairbanksOvall.g.bmp FBLogo400x477.bmp FairbanksOvall.g.bmp
Height, Width, Top and Left refer to the Bitmap image position on the screen. All values are in pixels.	Height 477 Width 400
The Inactivity Time Trigger setting controls how long of a period of inactivity must elapse before the Animated Inactivity Image displays.	Top 40 Left 0
Default Display = FBLogo400x470.bmp	
The Display Logo is used regardless of whether the Video Camera Input or Traffic Light Control are used, because the upper part of the logo image is white.	
 Any other image besides the Default Logo must be dragged-and-dropped into place on the page, as its gray box will need adjustment. 	
NOTE: The printer must be capable of printing logos on the ticket to activate the logo feature.	



Definition	Window
3.7.8. Location Information Programs the address and telephone number of the business where the scale is located.	Location Information Location Id Name Address City, State Phone Number
 3.7.9. Fee Schedule Pressing the Fee Editor button allows fees for the following to be established. Weigh Fee ReWeigh Fee Double Fee ReWeigh Double Fee Triple Fee ReWeigh Triple Fee 	Fee ScheduleWeigh Fee11.00ReWeigh Fee1.00Double Fee12.00ReWeigh Double Fee2.00Triple Fee12.00ReWeigh Triple Fee3.00
Reset the totals while in the Fee Schedule window by pressing Reset Totals/Blind Counters NOTE: A corresponding fee must be entered for the weighment type to be available at the weigh screen.	Data Collection and Reporting 2.0.2 Editors Beports Structure Security Beports Security Beports Security Sec



Definition	Window
 3.7.10. Entry Sequence / Legends Entry Sequence Prompts – Turns prompts ON or OFF, based on the selection. The prompt must be ON or the field will not display. Programmable Legends – Determines the legends for the TRUCK (or Loop) ID and Axles. Twenty (20) characters max. 	Entry Sequence Prompts Programmable Legends Loop Id GTN NO Tare Wt GTN NO Product GTN NO Customer GTN NO Product Inbound NO Customer Inbound NO Product Outbound NO Product Outbound NO Product Outbound NO Printer Selection NO
 3.7.11. Programmable Entry Prompts Name – Programmable legend (title) of the prompt as it displays. <i>Twenty (20) characters max.</i> Prompt During Weighment Type – Turns ON or OFF prompts for the weighment type selected. 	Name GTN Inbound Outbound 1. Driver GTN Inbound Outbound 2. Truck Color NO v NO v NO v 3. Weather Conditions NO v NO v NO v 4. Weighmaster NO v NO v NO v 5. Trailer number NO v NO v NO v 6. NO v NO v NO v 9. NO v NO v NO v 10. NO v NO v NO v
 3.7.12. Reports Prints one of the eight following reports: Completed Transactions Incomplete Transactions Report by Product Report by Customer Daily Report Weekly to Date Report Voids Report Scale Activity Summary Audit 	Log Off: Lot: Expect: Meetenine: Everyon: All Collection and Reporting v1.0.0.2



3.7.13. Format Tickets

Formats Tickets for each printer used. Functions within this window include the following:

- Formatting a Ticket [F5].
- Delete an unneeded ticket format [F6].
- View all available printers [F7].
- Add a new printer **[F8]**.
- Format Email [F9].

Complete details for formatting the Scale Tickets is located in Section 7: Serial Input/Output.

Format Scal	e Tickets			
Select	Printer			
ZEBRA 140XIII				
Microsoft XPS Document Write	r			
Intermec 3400D				
Generic / Text Only				
EDSON TMUE90				
EPSON TM-U295				
CITIZEN iDP3550				
C-1				
Select Format				
INBOUND 🏠				
001				
l G	TN v			
St Courses Ticket (CE)	B Datata Farmat (FC)			
and romat ricket [r5]	To belete romat (roj			
💦 View Printers [F7]	Add Printers [F8]			
S Format Email (E9)	🔷 Exit			
et a construction (r of				



3.7.14. Configurable Outputs: Port Settings

Sets the communication parameters and output type for the selected communication port.

- ✓ **Port Default = COM1** (Same on all **Configurable Outputs** windows)
- Output Type Default = OFF (Same on all Configurable Outputs windows)
 - Auto transmits a serial data string to the selected COM Port when a print is done.
 - To File saves the transmission to the C:\TRAINS\TRAINS.txt file when a print is done.
- The format of the Auto and File Output is controlled by the Delimited and Include Legends check boxes and the Build, Tokens, and Weight tabs.
 - Baud Default = 19200
 - Parity Default = None
 - ✓ Data Bits Default = 8
 - ✓ Stop Bits Default = 1
 - Checksum Default = No Checksum
 - Software Handshaking Default = None
- Hardware Hand Shaking controls the flow of data between the Application and the Receiving Device by using hardware lines.

Hardware Handshaking Default = No checkboxes selected

- DTR (Data Terminal Ready) A control signal that indicates that the Data Terminal Equipment (DTE) is ready for data transmission.
- RTS (Request To Send) A control line which receives a verification signal from the CTS Control Line when it is ready to send data.
- DSR (Data Set Ready) A control signal that indicates the device is ready to transmit data.
- CTS (Clear To Send) A control signal used to notify the device that it has line control.





Configurable Outputs: **Build**

Defines the Output String format.

- 1. Click on the **Data Type** block to see the list of **Data Items** to select from.
- 2. Scroll through using the Up and Down arrow keys.
- 3. Select the data item to Add or select Remove to delete item.
- 4. Selecting "Text" allows for fixed text to be added to the "Value" block in the Output String.

Configurable Outputs: <u>Tokens</u>

Defines the beginning character(s) (**Start**), ending character(s) (**Stop**), and data item separator character(s) (Block) of the **Output String.**

- ✓ Start Default = STX
- ✓ Stop Default = CR
- Block Default = LF

ort.Settings Build Io	Weights	
m Data type	Value	
Gross Weight		
Tare Weight	4D	
Het Weight	900	
Ade1	415	
Axde2	45	
Ade3	40-	
Axiol	-dite	
Time	40	
Date	edca	
Ticket #	<pre>cp</pre>	
Test	(ID: R2500)	
Prompt1	4tb	
Prompt2	- 52P	
Prompt3	- dib	
:		





Configurable Outputs: Weights

Formats the appearance of Weight Output Strings.

Weight Digits – The number of digits in the Weight Output String.

Justification - Determines whether the numbers line-up on the left or the right.

Decimal Point – Sets whether the Decimal Point is None, Floating, Fixed, or Trailing.

Fixed Decimal Places – If **"Fixed"** was the previous selection, this sets the number of digits to the right of the decimal point.

Test Weight – Sets the test amount when the scales are being manually calibrated (not used).

Polarity – Controls whether or not the **Weight Output String** includes a **Priority Character** and what that character is for positive and negative weight values.

- Checking the box *includes* this feature.

COM1 OFF O	autound 💽 📀 Exit	When checked, replaces and leading spaces in the Weight Output String with leading zeros.
Weight Digits Justification Decimal Point	6 Leading Zeros	Left Right
Fixed Decimal Places	2	Floating Fixed Trailing
Polarity	Positive Token +	+ None Space
		None Space







3.7.16. Video Camera Input

Formats the settings for an Ethernet Video Camera, when one is installed.

- Sets up to two (2) camera types and establishes their Network Addresses.
- Formats parameters for the camera(s).
- Only cameras supplied by Fairbanks Scales are supported with this option.



3.7.17. Video Camera(s) with a Standalone FB4000

A **Switch** (p/n **26220**) is necessary when installing the Video Camera(s) to a Standalone FB4000 Indicator. This establishes a **Peer-to-Peer Network**, which *is required* for the two to function together.

- It is not possible to connect the two directly together using only an Ethernet connection. A Switch directs and translates the message, *and is required*.
- The **Camera** has only a **Ethernet Port**. Because of this, using either a **laptop computer** or a **USB CD Drive** for the **Installation Software** is necessary.
- The **Camera Installation Software** allows a **Static IP Address** to be programmed into the Video Camera.
- Follow Tips for Techs Issue <u>TIP2016-01</u> for detailed network configuration instructions.

NOTE: The printer must be **able to** print **images** to activate "**Print on Ticket**" feature.


Definition	Window
 3.7.18. Networked Terminals Setup Sets up the application for Multiple Terminal Operation. Terminal Count defines the total number of terminals in the System. This Terminal ID Defines the local terminal's Terminal Number. Defines the storage locations for all the non-local terminal's database files (not This Terminal ID). The Browse button helps with this entry. Terminals that cannot be communicated with at the selected storage locations are shown as Off-line. Terminals that can be communicated with at the selected storage locations are shown as On-line. 	Data Collection and Reporting V2.0.2 # Editors @ Beports @ Supervisor # Configure Metwork @ Options TERMINAL COUNT 4 . THIS TERMINAL ID 4 . Terminal VE3000 dt DATA This Terminal Collection DATA Conclusion Concline Conclusion Conclusion Conclusion Conclusion Conclusion

Network Terminal Setup Steps

- 1. Select the number of terminals the System is configured for (Terminal Count).
- 2. Select the terminal number for the local terminal (This Terminal ID).
- 3. For all terminals except the local terminal (**This Terminal**), enter the storage location for each terminal's database files.
- 4. A **Browse** button helps with this entry.
- 5. Press] Exit



Definition	Window
3.7.19. Passwords	
 The Highway System has two passwords. Configuration Password secures the functions of the Configuration Menu. Password = No characters (blank) The security is reset after exiting to the weight processing screen. To clear the password, press the Delete key. Service Password controls access to the Password tab, the Kernel Application, and the Backup/Restore/Defaults tab. 	Set Passwords <u>C</u> onfiguration Password <u>Service Password</u>
NOTE: All passwords are case sensitive.	



Definition

3.7.20. Tare Options / Editor

Programs the default Tare settings.

Steps to setting the Tare Options

- 1. Select either **Yes** or **No** for **Tare Enable**.
 - This controls whether a **Tare Wt** is prompted for doing data entry.
- 2. Select either **Yes** or **No** for **Manual ID.**
 - This controls whether the Manual Tare ID Character "*" is printed with the tare weight for a Keyboard entered tare.
- 3. Enter either **0**, or a specific number to the Tare's **Expiration Days**.
 - This sets the number of days that a Stored Tare Weight may be used.
 - After exceeding this number of days, the operator is prompted to continue to use the Tare Wt. or not.
 - A value of "0" disables this option.
- 4. Press the **Tare File Editor** button to create a new Tare setting or to view existing **Shared Tare Weights.**

e		Tare Opt	tions		
		Tare E	nable	YES -	
Wt		Manua	al Id	YES -	
ntry.		Expira	ation Days	0	
nual				,	
	Tare	e File Editor			
anual					
ed		Tare	File	AutoTare	
ber		//			
Off Edit Beport. ata Collecti Editors Products Products ID 1830 1988	Maintenance On and Rep ports	Configure Dout M Doortin V1.0. rvisol Configure Iares	(inimize 0.2) +T+ [1830	List	Exit.
		WEIGHT		18500	
		UNITS	lb	•	
		DATE	08/04/20	17 5:49:46 PM	
		MANUAL	*		
	~				

- 5. Press the Auto Tare button to select the standard preset Tare amount.
 - This captures the weight on the scale to be stored in the tare file.
 - The weight is displayed and the operator is prompted to enter the **Tare ID**.





ACTION KEY	DESCRIPTION	
14	Moves to the first record.	
•	Moves to the previous record in the list.	
•	Moves to the next record in the list.	
Ā	Moves to the last record in the list.	
+	Adds a new record.	
-	Deletes the selected record.	
4	Puts the current record selected in the Edit Mode.	
*	Confirms changes to the displayed record.	
×	Cancels changes made to the displayed record and restores original values.	
r	Refreshes the displayed data from the database, in case it is changed by another operator.	
List	Displays and optionally prints a list of displayed records.	
📑 Exit	Exit to the main Configuration Items page.	
<mark>∳ R</mark> enew	Renews the Stored Tare and stamps the new setting with the current date and time.	



3.7.22. Steps to Entering a New Tare

Follow these steps to enter a new Tare.

1. From the **Weight Screen**, press the

button on the keyboard.

2. Open the Tare Options / Editor tab in the Configure Items window.

ᆂ

		Enhanced my Out et	ingulation items	
	Operating Mode / Number Of Sc	ales Ticket Number / Machine Id	Threshold Weights Traff	fic / Light Control Truck Image Type
	Idle / Ticket Logo Location	Information Programmable Leger	nds Entry Sequence Pron	npts Programmable Entry Prompts
3. Press	Unattended Mode Help Text	Reports Format Tickets C	onfigurable Outputs Rei	mote Display Video Camera Input
Tara	Networked Terminals Setup P	asswords Tare Options / Editor	roduct File Editor Custome	r File Editor "User Defined" File Editor
	Kernel Data Collection	on / Reporting Setup	gging Setup System	Options Check For Updates
Eattor	Time and Date Format	Backup / Restore / Defaults	Remote Access / Ultra VNC	About Save and Exit
				Help
		Tare Options		
		Tare Enable	YES -	
		Manual Id	YES	
		Emination Down		
		Expiration Days	0	
		_		
		File Editor		
		Tare File		
		Callor	Carolard	
		2		

- 4. In the **Tares** tab, press
 - A Star appears beside the newly made Tare Record.
- 5. Enter a numeric **Vehicle Number** in the **ID** field.
- 6. Enter the vehicle's **WEIGHT**.
- 7. Select the desired **UNITS**.
- 8. Press for accept all the new **Tare** information, date and time stamp the entry, and record it in the **Data Collection** database.



Press + , then enter a **Product Code** and the other vehicle information.



Definition	Window
3.7.23. Product File Editor*	Data Collection and Reporting v2.0.0.2
Creates and edits Product files. Enter the following: 1. Product ID .	
 Product CONVERSION. Legend for the result of the Net Wt. multiplies by the Factor (i.e. bushels). Product FACTOR. Value is multiplied by the Net Wt. to calculate the conversion. Product UNITS in Ib or kg. Number the DECIMAL places to print the conversion. TOTAL amount of conversion weighed since last pressing Reset 	535 ID 842 537 CONVERSION Product #1 538 FACTOR 1.1 01 UNITS Ib 486 DECIMALS I 533 TOTAL 88.3 537 536 537 536 536 537 537 006 UNITS 606 006 UNITS
 3.7.24. Customer File Editor* Inputs and edits Customers files. Enter the following: Customer ID. Customer ADDRESS 1 thru 4. Customer UNITS in Ib or kg. TOTAL amount of pounds weighed since last pressing <u>Reset</u>. 	Leg Off Edit Beports Matterance Configure About Monitor. Data Collection and Reporting V1.0.0.0
3.7.25. FB4000 Kernel Configures all the settings within the KERNEL OPTIONS MENU , which is the core weighing application for the FB4000 Highway System.	KERNEL OPTIONS MENU Return To Weighing Audit Trail Configuration Menu Service Menu Expansion Cards Check for Updates Image: Configuration Manual Operators Manual Image: Configuration Manual Version: 1.0.1 Image: Configuration Manual F1 F2 F3 F4 F5 F5 Image: Configuration Manual Image: Configuration Manual

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3.8. DATA COLLECTION & REPORTING: CONFIGURATION MENU

The **Data Collection & Reporting Configuration Menu** is a very important tabbed window to the **Highway System Program**. It allows access to elements of the application, including the **Database Editors, Reports, Maintenance, Configuration and Help Options.**

Follow these steps to access the **Data Collection & Reporting Configuration Menu.**

- 1. While in the **Weigh** screen, press the **Home** button on the external keyboard.
- 2. Select the Data Collection & Reporting Setup tab.



	Enhanced In/Out C	Configuration Items		11
Operating Mode / Number Of Scales	Ticket Number / Machine Id	Threshold Weights	Traffic / Light Contro	I Truck Image Type
Idle / Ticket Logo Location Inform	mation Programmable Leg	ends Entry Sequence	e Prompts Progra	mmable Entry Prompts
Unattended Mode Help Text Rep	ports Format Tickets	Configurable Outputs	Remote Display	Video Camera Input
Networked Terminals Setura	s Tre Options / Editor	Product File Editor Cu	istomer File Editor	User Defined" File Editor
Kernel Data Collection / Re	eporting Setup Error L	ogging Setup	system Options	Check For Updates
Time and Date Forma Back	up / Region / Defaults	Remote Access / Ultr	a VNC About	Save and Exit
				Help

3. Select **Edit**, scroll right and select **Security**.

Log Off	
Edit	<u>P</u> roducts
Reports	<u>C</u> ustomers
Custom Reports	<u>T</u> ares
Maintenance	<u>U</u> sers
	<u>S</u> ecurity
Conligure	
<u>A</u> bout	
<u>M</u> inimize	



NOTE: The following description frames detail each of the six formatting functions (**Products, Customers, Tares, Fees, Security, and Users)** in the order of top tabs in the opened window. Each one can also be accessed using the method shown above.

Definition

3.8.1. Data Collection & Reporting: Supervisor

- Sets up security limitations for the management functions of the Highway System Program.

3.8.1.1. Data Collection & Reporting: Supervisor – Security tab



Disable Security checkbox – Turns off the Security Feature entirely. C A U T I O N Disabling the Security Feature allows all personnel types full access to any of the management functions, possibly causing irreparable, untraceable problems within the Highway System Program!

LogOff on Minimize checkbox – Logs the user off whenever he or she minimizes the program.

2



3.6.1.1. Data Collection & Reporting: Supervisor – Security tab, Continued

Setting the Security Levels

- Edit any of the Security Levels by left-clicking on the drop-down menu arrow.
- 2. Scroll down to the appropriate level for the user's function, then left-click on the selection.
- 3. Press **rest** to **accept** the new.



Security Security	🖕 Incompletes 🛙 🖲 🖳	tilities		
✓ ×	e .	<i>i</i>	🖡 Exit	
₽ D	isable Security	⊮ LogOff o	n Minimize	
	Edit	Level 1	<u> </u>	
	Reports	Level 2 -	Nor	ne
	Supervisor	Level 3 -	Lev	el 1 el 2
	Maintenance	Level 4 -	Lev	el 3
	Configure	Level 5 •	Lev	el 4
	Exit	None -	Lev	el 5

Security Levels 1 thru 5 – Configures the hierarchy of the management functions, and limits privilege accesses from unauthorized employees.

- When making the employee hierarchy, employee duties should determine their security level.
- Each access level includes all of the rights of any access level(s) below it.

Access Le	vels
MOST	5
	4
	3
	2
LEAST	1

Highway System Security Level Configuration

Level	Function	Ability	
1	Operator	Restricted access capabilities to no higher than performing weighments, monitoring trucks and drivers, and printing tickets.	
2	Supervisor	 Restricted access capabilities to no higher than monitoring and controlling employees' activity, then to generating Status Reports. Allows inputting Customer and Product Data. 	
3	System	Restricted access capabilities to no higher than generating and altering the a Ticket Format , monitoring the System Operations , adjusting System Settings , and to troubleshooting the Highway System Application.	
5	Kernel	Restricts access capabilities to no higher than the underlying Kernel Program , the Weighment Application that drives the Highway Scale System.	
5	Calibration	Restricts access capabilities to no higher than the Calibration Process.	



3.6.1.1. Data Collection & Reporting: Supervisor – Security tab, Continued

NOTE: Each access level includes all of the rights of any access level(s) below it.

Security A Operato	ors 💪 Incompletes 🛙 🛢 🛄	tilities	
~ ×	e	4	🕞 Exit
4	Disable Security	⊭ LogOff o	on Minimize
	Edit	Level 1 -	
	Reports	Level 2 •	
	Supervisor	Level 3 -	
	Maintenance	Level 4 -	
	Configure	Level 5 -	
	Exit	None	

Function	Ability
Editor	Sets the accessibility limits for the editing functions within the Data Collection & Reporting Application , along with the Kernel Application Settings .
Reports	Sets the accessibility limits for manipulating the different Reports .
Supervisor	Sets the accessibility limits for the Supervisor Functions.
Maintenance	Sets the accessibility limits for Maintenance functions within the Data Collection & Reporting Application , along with the Kernel Application Settings .
Configure	Sets the accessibility limits for Configuration functions within the Data Collection & Reporting Application , along with the Kernel Application Settings.
Exit	Sets the accessibility limits to shut down the Data Collection & Reporting Application , along with the Kernel Application Settings .



Definition Window Data Collection and Reporting v2.0.0.2 3.8.1.2. Data Collection & Reporting: (Carlos - Carlos - U Carloso Supervisor – Operators tab A Specific jacompletes | Bilities Security in Operators - x e Atte **₽**na * Inputs and edits **Operator** files. Enter the following: NUMBER Б 1. Operator ID NUMBER. Big FIRST Chief LAST 2. Operator's FIRST name. PASSWORD 3. Operator's LAST name. VERIFY PWD SHIFT 4. Operator's own personal PASSWORD. Level 5 ACCESS None 5. Re-enter the operator's PASSWORD. evel evel 2 6. Operator's SHIFT period evel 3 evel 4 evelt 7. Operator's ACCESS Level. 3.8.1.3. Data Collection & Reporting: Data Collection and Reporting v1.0.0.0 🚸 Editors 🕼 Reports 🔗 Supervisor 📖 Configure | Supervisor – Fee Schedule tab 🞸 Security 🛔 🔒 Operators 🛭 🕏 ee Schedule 🔓 Incompletes 🛙 🖲 Utilities \$ Exit 2.50 WEIGH 1.00 REWEIGH 4.00 WEIGH DOUBLE REWEIGH DOUBLE 2.00 WEIGH TRIPLE 8.00 REWEIGH TRIPLE 4.00 BLIND COUNTER (A) 32 # Reset Totals/Blind Counters BLIND COUNTER (B) 3.8.1.4. Data Collection & Reporting: Data Collection and Reporting v1.0.0.4 \delta Editors 🖉 🖉 Reports 🔗 Supervise 🖉 Configure 🖉 Supervisor – Incompletes tab G 📇 List 🕞 Exit Displays a list of Incomplete/Inbound Weighments. LOOP ID TIME DATE SCALE WEIGHT CUSTOMER PRODUCT AXLE1 AXLE2 AXLE3 AXLE4 In an Inbound/Outbound Weighment, the driver completed the first weighment, but has not followedthrough with the second one to complete the transaction.

* Refer to 3.5.19. Tare Options/Editor for descriptions of the Navigation Keys.



Definition	Feature
3.8.1.5. Data Collection & Reporting: Supervisor – Utilities tab	 Purge Old Data (now) – Deletes transactions older than the "Automatically Purge Data Older than [] days". — Saves hard drive space.
	All Tables Check Box – Manipulates all the tables to match and update the changes being made.
	(All Utility Buttons are defined on following the page).





3.6.1.5. Data Collection & Reporting: Supervisor – Utilities tab, continued

BUTTON	FUNCTION
Analyze Table(s)	Analyzes and stores the key distribution for the table(s.
Backup	Backs up the table(s) to a selected folder.
Check Table(s)	 Checks the table(s) for errors. Changed – Only check tables which have been changed since last check, or have not been properly closed. Extended – Do a full key lookup for all keys for each row. This ensures that the table is 100% consistent.
	 This process takes longer to complete. Fast – Only checks tables which have not been properly closed.
	 Medium – Scan rows to verify that deleted links are okay. This also calculates a key checksum for the rows and verifies this with a calculated checksum for the keys. Quick – Doesn't scan the rows to check for wrong links.
Optimize Table(s)	Used to deleted a large part of the table(s), or to make many changes to a table with variable-length rows.
Repair Table(s)	 Repairs a possibly corrupted table. Extended – MySQL creates the index row-by-row, instead of creating one index at a time with sorting. This may be better than using the sorting function on fixed-length keys, especially on long CHAR keys that compress very well. Quick – MySQL tries to repair only the index tree
Restore	Restores the table(s) from the backup that was previously made with Backup .
Dump	Generates the SQL script for the Highway Database . Structure – Generates a SQL script containing the <i>DB</i> <i>structure only</i> .
	 Data – Generates a SQL script containing the data only. All – Generates a SQL script containing both structure and data.
Replicate	In a networked environment, the user will encounter a series of prompts allowing the local database to be replicated.
	Note: This deletes all data on the selected remote FB4000 and replaces it with a copy of this unit's database.

The **Search Button** expands/limits the activity displayed in the **SQL Monitor** (the memo field at the bottom of the page).



Definition	Window
3.8.1.6. Data Collection & Reporting: Configure – Network tab	Log Off Edit Reports Maintenance Configure About Minimize Data Collection and Reporting v1.0.0.0 Editate Reports So Supervisor R Configure Network Coptions Notifications Editate Coptions Editate Editate Coptions Editate E
 Sets up the application for Multiple Terminal Operation. Terminal Count defines the total number of terminals in the System. This Terminal ID defines the local terminal's Terminal Number. Terminal 1 (Off-Line) are terminals that cannot be communicated with at the selected storage locations. Status indicator of whether the described item is Online. This Terminal (On_Line) are terminals that can be communicated with at the selected storage locations. Status indicator of whether the described item is Online. Status indicator of whether the described item is Offline. 	TERMINAL COUNT 1 - THIS TERMINAL ID 1 - This Terminal C:IDataCollection/DATA I On_Line
3.8.1.7. Data Collection & Reporting: Configure – Options tab	Log Off Edit Beports Maintenance Configure About Minimize Data Collection and Reporting V1.0.0.0 Editors Report Supervisor A Configure Notifications Notifications Exit
Crystal Reports Directory – Maps the location for the Crystal Reports [.exe] file.	Crystal Reports Directory C:\Program Files\Business Objects\Crystal Reports 11.5\crw32.exe Adobe Directory
Show Button Style Menu – Displays a big button style menu on the main screen of the Data Collection & Reporting Application.	☑ Show Button Style Menu ☑ Show Eile Menu ☑ Minimize To Tray
Show <u>F</u>ile Menu – Displays a Windows [®] style file menu along the to edge of the screen.	
 Minimize To Tray – Places the Data Collection and Reporting Application into the System Tray so it is active, but hidden. If this is not selected, it is available in the Task Bar. 	Collection
 Error Collection – Opens the Error Logging Setup (see following two pages). 	



3.6.1.7. Data Collection & Reporting: Configure – Options tab, continued

Definition Window

Error Logging Setup

The Error Notification Application receives error conditions (*in the form of the latest* Blat.DLL), from the Kernel Application, the Highway System Application, and the Data Collection & Reporting Application.

The Error Notification Application is initiated by the Highway System Application.

- It runs indivisibly in a minimized position until it is needed, like a guard dog.
- The application can be configured to search multiple locations for errors, define e-mail recipients and servers and be used to modify/add errors.
- The **User Interface** is always available for configuring or modifying the application settings, and for any maintenance or needed program upgrades.

Each error message can be reported to **up to eight (8) recipients**.

- The configuration fields for each recipient include the following elements.
 - Mail Server
 Username
 Password
 - From
 Subject
- An additional parameter controls whether a message is displayed when an error is e-mailed.

The Weigh Kernel Application, Highway System User Interface Application, and the Data Collection & Reporting Application each have a list of predefined error conditions that report.

- Default errors can be modified to better define how it is dispersed. i.e. Each error can be enabled/disabled, set to trigger only after a specific interval has passed, filtered (a specific error might contain information about multiple devices that could force the interval to be ignored if filtered). The error text and/or subject can also be changed.
- Error conditions transfer to the **Error Notification Application** through a shared folder and files on the instruments hard drive.
- Each error condition is stored as a single file.
- The file name consists of a description that identifies the error, followed by any additional information specific to the error.



3.6.1.7. Data Collection & Reporting: Configure – Options tab, continued

Generating, Viewing or Editing an Error Message

This programs a new error possibility to the list of others that are emailed as notifications to the formatted recipients.

1. Press ^{e Error Collection} in the

Data Collection and Reporting / Options Tab.



2. Press the **<u>V</u>iew/Edit Errors** button.

The **View/Edit Errors** window configures the following:

- Delete Error
- Add Error
- Test Error
- Edit Recipients (of notification email)

3.8.1.8. Deleting an Error

- 1. Highlight the error in the **Description** field.
- 2. Press Delete Error
- 3. Confirm the deletion when asked in the pop-up window.

View/Edit Errors
Edit Notifications
<u>C</u> onfigure Search
<u>O</u> ptions
<u>A</u> bout
<u>M</u> inimize

	View/Edit Errors								
Error	Frror Description Enabled Filter Interval Param1 Param2 Last Handled ^								
CCB	CONFIG / CALIB NEEDS BACKUP NO NO 0 LAST BACKUP								
CME	CELL MOTION ERROR	NO	YES	1	CELL				
CWE	CALIBRATION WARNING ERROR	NO	YES	1	CELL				
DBB	DATABASE BACKUP FAILED	NO	NO	0	ERROR				
DBC	DATABASE CONNECTION ERROR	NO	NO	0	ERROR				
DBP	DATABASE PURGED (OLD DATA DELETED)	NO	NO	0	DATABASE				
DBR	DATABASE RESTORE FAILED	NO	NO	0	ERROR				
DCR	DATA COLLECTION ACCESS ERROR	NO	NO	0					
EAD	ERROR ACCESSING DATABASE RECORDS	NO	NO	0	TABLE				
EAF	ERROR ACCESSING FIRST RECORD	NO	NO	0	PAGE				
FSO	FLOAT SWITCH ON	NO	YES	1	SCALE		06/14/2016 2:19:17 PM		
ICC	INSTRUMENT CONFIGURATION CHANGE	NO	NO	0	TABLE				
LCF	LOAD CELL FAILURE	NO	YES	1	SCALE	CELL			
100	LOAD CELL GUOSTED	NO	VEC	4	CE11			×	
Ser	nd CCB to the Following:			Error	: CCB				
	info@fairbanks.com 호: Add Error								
	🛷 Edit Recipients 🖉 Jest Error 🗣 Exit								





Adding an Error

- 1. Click Add Error
- 2. In the pop-up window, "Enter [a] three character code" for the new error.
 - A new row will generate (in blue) within the spreadsheet window.
- 3. Enter **YES** or **NO**, or fill in the correct response into each of the fields.

FIELD	DESCRIPTION
Error	Three (3) letter abbreviation for the error.
Description	Text sent in email notification that defines the error.
Enabled	If disabled ("NO"), the error is ignored and not sent.
Filter	If filtered, ignore the error interval if the error contains information about a different device than that found in the previous same error.
Interval	If "0", the error is sent every time it is found, otherwise the error is sent the first time it occurs and then again at the specified interval should the error persist.
Param1	Defines the information found in the error. Errors contain 0,1 or 2 parameters.
Param2	Defines further the error information found, if two Params are included in the error.
Last Handled	Date and time the error was accessed.
Sent "Error" to the Following	Highlight any recipients to receive the selected error





3.8.1.9. Edit Notifications

Error Collection: Editing A Recipient

Only the user defined errors can be deleted.

- 1. Highlight the recipient in the "Send SCC to the Following:" field.
- 2. Press

✤ Edit <u>R</u>ecipients

- Can also be accessed by pressing Error Notifications using the Error Collections buttons.
- Either highlight the appropriate Mail Server for the Recipient, or input the necessary information about the Mail Server where the email address originates.
 - A server must be selected for the recipient to receive the email notification.
- 4. In the **"Send To:"** field, enter the recipient's email address.
- 5. Press the **Enter** button on the external keyboard.

Error Description CCB CONFIG / CALIB M CME CELL MOTION ER CWE CALIBRATION W/ DBB DATABASE BACK DBC DATABASE CONN DBP DATABASE PURG DBR DATABASE REST DCR DATABASE COLL	IEEDS BACKUP RROR ARNING ERROR KUP FAILED NECTION ERROR SED (OLD DATA DELETED) 'ORE FAILED	Enabled NO NO NO NO NO	Filter NO YES YES NO NO	Interval 0 1 1 0 0	Param1 LAST BACKUI CELL CELL ERROR	Param2	Last Handled	^
CCB CONFIG / CALIB N CME CELL MOTION ER CWE CALIBRATION W/ DBB DATABASE BACK DBC DATABASE CONN DBP DATABASE CONN DBP DATABASE REST DCR DATA COLLECTIO	IEEDS BACKUP RROR ARNING ERROR KUP FAILED NECTION ERROR GED (OLD DATA DELETED) 'ORE FAILED	NO NO NO NO NO	NO YES YES NO	0 1 1 0	LAST BACKUI CELL CELL ERROR	þ		-
CME CELL MOTION ER CWE CALIBRATION WA DBB DATABASE BACK DBC DATABASE CONN DBP DATABASE PURG DBR DATABASE REST DCR DATA COLLECTIC	RROR ARNING ERROR KUP FAILED NECTION ERROR GED (OLD DATA DELETED) 'ORE FAILED	NO NO NO NO	YES YES NO NO	1 1 0	CELL CELL ERROR			
CWE CALIBRATION WA DBB DATABASE BACK DBC DATABASE CONN DBP DATABASE PURG DBR DATABASE REST DCR DATA COLLECTION	ARNING ERROR KUP FAILED VECTION ERROR GED (OLD DATA DELETED) 'ORE FAILED	NO NO NO	YES NO NO	1 0	CELL			
DBB DATABASE BACK DBC DATABASE CONN DBP DATABASE PURG DBR DATABASE REST DCR DATA COLLECTIO	KUP FAILED NECTION ERROR GED (OLD DATA DELETED) TORE FAILED	NO NO	NO NO	0	ERROR			1.000
DBC DATABASE CONN DBP DATABASE PURG DBR DATABASE REST DCR DATA COLLECTIO	NECTION ERROR GED (OLD DATA DELETED) TORE FAILED	NO	NO					
DBP DATABASE PURG DBR DATABASE REST DCR DATA COLLECTIO	GED (OLD DATA DELETED) ORE FAILED	NO		0	ERROR			-
DBR DATABASE REST	ORE FAILED	NO	NO	0	DATABASE			
DCR DATA COLLECTIO		NO	NO	0	ERROR			
	ON ACCESS ERROR	NO	NO	0				-
EAD ERROR ACCESSI	NG DATABASE RECORDS	NO	NO	0	TABLE			
EAF ERROR ACCESSI	NG FIRST RECORD	NO	NO	0	PAGE			
FSO FLOAT SWITCH C	NC	NO	YES	1	SCALE		06/14/2016 2:19:17 PM	
ICC INSTRUMENT CO	NFIGURATION CHANGE	NO	NO	0	TABLE			
LCF LOAD CELL FAILU	URE	NO	YES	1	SCALE	CELL		
ICC LOAD CELL CHOS	eten	NO	VEC	4	CELL			~
Send CCB to the Following: Info@fairbanks.com # Edit Recipients Frror: CCB # Delete Error # Add Error # Exit								

Error Collection: Testing an Error

Press Test Error to send a test email to all the recipients.



		Mail Servers									
		Mail Server	User Name	Pa	ssword	From	Subjec				
	Server1	microsoft exchange	@abcscale.com	***	****	fairbanksadmin@abcscal	error				
	Server2										
	Server3										
	Server4										
	Server5										
	<						>				
1			n n n Mail Re	cipients							
	Send To:			Use Mail	Server (See	Above)					
	info@fairl	oanks.com									
1											
	±i j	Delete	ıd Test Email	Сору	From Data A	spp 🕞 Exit					



3.8.1.10. Configuring a Search

This configures the location where each of the error messages are stored.

The **Error Notification Application** searches these locations for error conditions to report.

- KERNEL
- C:\kernel\errors folder
- DATA COLLECTION
- C:\datacollection\errors folder
- GUI
- C:\FB4000_HighwaySystem\errors folder





A new Application Folder can be generated

and used by clicking Add , and then pressing

- The new address appears in the Location field.
- Press 📑 Add
- Press 🕞 Exit

3.8.1.11. Deleting a Search Location

- 1. To delete a Search Location, highlight the **Application Name**.
- 2. Press

Yes

Press

to confirm.



Delete Search	Location 🛛
Are yo	ou sure?
Yes	No



3.8.1.12. Options

The **Set Options** selection formats the following choices.

- Minimize To Tray The checkbox positions the Error Collections
 Window into the System Tray at the bottom of the screen, instead of in the Task Bar.
 - Show Button Style Menu Buttons appear on Main Form to access user functions.
 - Show File Menu A File Menu appears on Main Form to access user functions.
 - Data Collection Directory Formats the Data Collection folder where the files are placed.



Enable Emails – Allows the Notification Emails to transmit.

After pressing this button, this option disappears.





3.8.1.13. About

- The **Help** button displays the Program information.
- It is the access to the **Operators Manual** and to the **Service Manual**.

View/Edit Errors				
Edit Notifications				
<u>C</u> onfigure Search				
Ontions				
About				
Minimize				

*	About	-		×
CompanyName FileDescription	Fairbanks Scales Enhanced In Out			
FileVersion InternalName LegalCopyright	1.0.0.4			
Legal I radeMarks OriginalFileName ProductName				
ProductVersion Comments	1.0.0.4 05.26.17			_
Operators Man	ual <u>S</u> ervice Manual		<u>C</u> los	e l

3.8.1.14. Minimize

This minimizes the editing feature to the **Task Bar** behind the **Highway System Application Window.**







The Highway System Application *can* operate without the **Data Collection**/ **Reporting Application**. It can be used to *enter data* and *print tickets*.



- The **DEFAULT_FEES.INI** file controls the fee values and the weighment types that are enabled.
- The **BLIND_CTR.INI file** stores the **Blind Counter Value**.
- These files are located in the same folder as the Highway System Application.

By unchecking the Enable Data Collection & Reporting Application box,

functionality is limited in the following ways.

• Transactions are **not stored**.

• No recall of **Product, Customer**, or **Stored Tare data.**

• No Void Ticket functionality.

Definition	Window				
3.8.3. Time and Date Format	□Time and Date Format				
 Programs the Time and Date. Selects the format of the Time and Date that is displayed on the weight screens and printed on the tickets. Selects the format of the Time that is shared with a completed transaction. The format of the Date that is shared with a completed transaction is then tied to the Windows[®] Short Date Format. ✓ Default = mm/dd/yyyy 	Date mm/dd/yyyy Time hh:mm (Adjusting Time / Date is an Operating System Function)				
 3.8.4. About Displays all the current Program Version information. This is especially helpful with software troubleshooting. The Operators Manual button opens literature from the C-drive without needing a user password. The Service Manual button opens literature from the C-drive, requiring a user password before opening. 	About - C CompanyName Fairbanks Scales FileDescription Enhanced In Out FileVersion 1.0.0.4 InternalName LegalCopyright LegalTradeMarks OriginalFileName ProductName ProductName ProductVersion 1.0.0.4 Comments 05.26.17 Operators Manual Service Manual Close				
 3.8.5. Save and Exit Save and Exit closes the Application, saving all the new changes made to the current session. Exit Without Saving closes the Application leaving the changes as they were before the current session. 	Save and Exit Save and Exit Exit Without Saving				



3.9. OPERATION STEPS

The FB4000 Highway System options include Weigh and Multi-Axle.

3.9.1. Making a Standard Weighment

- 1. The Scale is set at "**00**". If not, press the **ZERO** button.
 - The instrument displays the **Idle/Inactivity Screen**.
 - The traffic light is **GREEN**.
- A truck drives onto the scale. When the weight on the scale exceeds the Initial Weight Value, the display switches from the Idle/Inactivity Screen to the Weighment Type selection screen.
 - The instrument waits for the weight on *Section One* of the scale to reach the **Final Weight** value.
 - The traffic light turns **RED**.
- 3. Press weigh
- Edit the fields using a mouse, touch screen or arrows on the external keyboard. In this example the following options are required:
- TRUCK ID
- PRODUCT
- CUSTOMER
- TRAILER NUMBER
- ORIGIN
- DESTINATION







Enter all the Truck's information, then press **ENTER** (external keyboard) to print the ticket.



3.7.1. Making a Standard Weighment, Continued

NOTE: Entry fields listed above are only examples. Other input fields may or may not appear, depending on the page format. See <u>Programmable Entry Prompts</u> to change entry prompts.

If the **Driver** or **Product** input does not match any on the **Data Collection database**, one of the two pop-up windows appear.

- 5. For inputting the **New Entry**, press
 - For a new **Product**, see 3.5.20.
 - For a new **Customer**, see **3.5.21**.





- 6. Type in all the needed information on the page, then press the **ENTER** button on the external keyboard.
- Press **Print** to complete the transaction. A "*Printing Ticket..please wait*" box appears briefly.
 - The ticket prints, and is given to the driver.
 - The **Traffic Light** changes to **green**, and the truck exits.

Press **EDIT** to change **Products** or **Customers**.

Press **CANCEL** to abort completely.



After entering the truck information and pressing ENTER, press the Print, Edit or Cancel button. The transaction is complete.

** The Standard Weighment transaction is complete. **



3.9.2. Reweighing a Load

This option is mostly used when a driver needs to readjust the truck's load so the weight is evenly and legally distributed evenly to all the axles.

 After the truck drives onto the scale, and the Traffic Light is red, press reweigh.



The **Reweigh** button is mostly used when a driver readjusts the load to redistribute the load.

- 2. Enter the **Truck ID.**
- 3. Press **Enter** on the external keyboard.
 - The axle weight amounts will display.
- 4. Click: Print, Edit or Cancel.





3.9.3. Making a Multiaxle Weighment

1. The Scale is set at "**00**".



- The instrument displays the Idle/Inactivity Screen.
- The traffic light is **GREEN**.
- 2. A truck drives onto the scale, and the scale exceeds the **Initial Weight** value.
 - The instrument then displays the **Weigh Screen**.
 - The instrument waits for the weight on Section One of the scale to reach the Final Weight value.
 - The traffic light turns RED.
 - The Instrument then displays the Weighment Type Selection Screen.
- 3. Press multi axle
- 4. Press one of the four buttons:





- Reweigh Triple
- 5. Click on the three or four
 - As the **Scale Weighments** are entered, the amounts for each display in the **Totals window**.
 - Once all the scale weighments are all entered, the light turns green and the truck moves forward.







Click on the truck's **Axle Scale Numbers** in the animation. The chart fills with weighments. The cab moves forward



3.7.3. Making a Multiaxle Weighment, Continued

- Again, click on the next set of Axle Scale Numbers that pertain to the truck's weighment.
- 7. For a **Weigh Triple** or **Reweigh Triple,** continue the process once more, as needed.
 - Up to seven (7) axles can be captured.

	Highway	Syste	m	V 1.0.0.1			
_		Steering	24780 lb	Arrow to and Press ENTER or			
		Drive	9360 lb	Click on a scale weight to capture.			
		Tandem	36220 lb	Press CTRL T or Click on Traffic Light to change.			
		Tandem 2	15060 lb	Deres CHITED as Click on the			
		Tandem 3	36220 lb	Finish Button when finished.			
		Tandem 4	10180 lb	,			
		Tandem 5	26300 lb				
OC OC <thoc< th=""> OC OC OC<!--</th--></thoc<>							
units							
EXIT			Mond	ay 11:36 am 08/22/2016			

NOTE: If any of the **Axle Scale** buttons have not yet been pressed before pressing the **Finish** button, this error message appears. A Minimum of 2 Axles is Required

- 8. Once complete, press FINISH
 - If any data fields display, input the needed information.
 - The instrument prompts to **PRINT, EDIT**, or **CANCEL**.
- 9. Press **PRINT** to complete the transaction.
 - The ticket prints, and is given to the driver.
 - The **Traffic Light** changes to green, and the truck exits.



This window display while printing.

The Multiaxle Weighment transaction is complete.

* The Tag Reader (TransCore RFID Reader – 10-4002-009) is an optional accessory.

Section 4: Highway Enforcement Mode

4.1. INTRODUCTION

The **Highway Enforcement Mode** determines if a vehicle and its individual axle weights are legal, based on *configurable weight values*.

- This is similar to the **Highway System Mode**, except a ticket is normally **only printed when a violation occurs**, and the gross and/or axle weight is over the legal limit. There is no fee associated with such a weighment.
- When a weighment is initiated, programmable data entry prompts appear, if enabled.
- Following the same cycle of operation, when no violation has occurred will result in a weighment ticket with legal weights.
- It is suited specifically for Law Enforcement Agencies, such as the State Highway Patrol.



4.2. FURTHER DESCRIPTION

The Highway Enforcement Mode consists of four main applications.

- The Highway System User Interface Application
- The FB4000 Kernel Program
- The **FB4000 Kernel Program** controls the setup and calibration of the scales.
- It also provides weight data to the **Highway System User Interface Application**.
- The Data Collection & Reporting Application
- The **Data Collection & Reporting Application** maintains the database information required by the **Highway System User Interface Application**.
- This information includes Completed Transactions, Incomplete Transactions, Stored Tare Weights, Product Information, Customer Information, and the Fee Schedule.
- The Error Notification Program.
- The **Error Notification Application** receives error conditions from the Weigh Kernel application, the Highway System User Interface application, and the **Data Collection & Reporting Application**.
- It then emails these error condition reports to the designated recipients.



4.3. OPERATION STEPS

4.3.1. Basic Weigh Function

The Instrument displays "00" in the Idle/Inactivity Screen, and the traffic light is **GREEN**.

- Press the ZERO button on the Weigh Screen Keypad, if needed.
- 1. Drive the vehicle onto the scale.
 - The instrument then displays the **Weigh Screen**.
 - The **Initial Weight Value** is exceeded.
- 2. Wait for Section One (1) of the scale to reach the Final Weight Value.



When traffic light turns **RED**, select **Weigh**, **Reweigh**, or **Multi-axle**.

- The traffic light turns **RED**.
- The Instrument Type Section Screen appears.
- 3. Select either Weigh, Reweigh or Multiaxle.
- 4. Enter the necessary information, such as the **Truck/Loop ID**.
 - Other input fields may appear, depending on the page format.
 - See <u>Programmable Entry</u> <u>Prompts</u> for formatting the necessary input fields.





4.3.1. Basic Weigh Function, Continued

- 5. Press the **Enter** button on the external keyboard.
- 6. When prompted, select either **Print, Edit**, or **Cancel.**
 - Pressing **Print** generates a ticket, outputs the weights to the remote display, and if so configured, stores the completed transaction data, and turns the traffic light to **GREEN**.
 - Pressing Edit cycles the program through the data entry sequences.
 - Pressing Cancel aborts the transaction and displays the Weighment Type Selection Screen.



After entering the truck information and pressing ENTER, press the Print, Edit or Cancel button. The transaction is complete.

This weighment cycle is complete.

4.3.2. Reweighing a Truck

This option is mostly used when a driver needs to readjust the truck's load so the weight is distributed evenly to all the axles.

- 1. After the truck drives onto the scale, and the Traffic Light is **red**, press **reweigh**.
- 2. Enter the Truck/Loop ID.
- 3. Press **Enter** on the external keyboard.
 - The axle weight amounts displays.
- 4. Select **Print, Edit** or **Cancel**, as noted above.



The **Reweigh** button is mostly used when a driver readjusts the load to redistribute the load.



4.3.3. Multiaxle Weighment

The Instrument displays "00" in the Idle/Inactivity Screen, and the traffic light is **GREEN**.

- 1. Press the **ZERO** button on the **Weigh Screen Keypad**, if needed.
- 2. Drive the vehicle onto the scale.
 - The Initial Weight Value is exceeded.
 - The instrument then displays the **Weigh Screen**.
- 3. Wait for **Section One (1)** of the scale to reach the **Final Weight Value.**
 - The traffic light turns **RED**.
 - The **Instrument Type Section Screen** appears.



- 4. Press multi axle
- 5. When Multiaxle is selected, the Axle Selection Screen displays.
- 6. Press one of the four buttons:



- Reweigh Double





Select the correct Weighment Type button.



4.3.3. Multiaxle Weighment, Continued

- 7. Press each of the **Axle Scale Numbers** that pertain to the truck's weighment.
 - As the **Scale Weighments** are entered, the amounts for each display in the **Totals window**.
 - After all of the first set of axles are entered, the image of the truck automatically moves forward.
 - Press each of the back Axle
 Scale Numbers also.
 - Up to seven (7) axles can be captured.
- 8. Once all the scale weighments are all entered, press **FINISH**.
- 9. Enter Truck ID and complete and all prompts, Press **ENTER**



Clicking on the truck's **Axle Scales** in the animation fills the chart with weighments. The cab automatically moves it forward.

- 10. When prompted, select either **Print, Edit**, or **Cancel.**
 - Pressing **Print** generates a ticket, outputs the weights to the remote display, and if so configured, stores the completed transaction data, and turns the traffic light to **GREEN**.
 - Pressing Edit cycles the program through the data entry sequences.
 - Pressing **Cancel** aborts the transaction and displays the **Weighment Type Selection Screen.**

This weighment cycle is complete.

Section 5: The Data Collection & Reporting Application

5.1. INTRODUCTION

The **Data Collection & Reporting Application** maintains the database information from the **Highway System User Interface Application**.

- Data Collection & Reporting Application provides the data that generate reports.
- It is normally minimized on the application window.
- The database is a **MySQL Server 5.0 Application**[™].
- Customer created reports are accessible in the **Data Collection/ Reporting Application** with the default reports.

5.2. FURTHER DESCRIPTION

The **Default Reports** include the following:

•	Completed Transactions	•	Incomplete Transactions	•	Stored Tares

- Product Information
 • Customer Information
 • Audit Report
- Database Information is automatically maintained, but can also be manually adjusted.
- The **Completed Transaction Information** can be maintained automatically using a **"Delete Data Older Than..."** setting.
- The **Incomplete Transaction Information** is maintained automatically, but incorrect entries can also be deleted manually.
- The **Stored Tare Information** can be maintained automatically with the use of the **Tare Expiration Days**. Incorrect or unwanted tares can also be manually deleted.
- The **Product and Customer Information** is maintained using the editors accessed from the **Highway System User Interface Application**. The accumulated totals can be manually reset and incorrect or unwanted entries can be manually deleted.
- The **Audit Information** is maintained automatically, but the accumulated totals can also be manually reset.



5.2. Further Description, Continued

- For *multiple terminal installations,* a redundant storage model is used.
 - Each terminal has a *complete copy of the data*.
 - Database information that needs to be copied to the other terminals is placed in **"Pickup"** directories specific to each terminal.
 - The *receiving terminals* control reading and deleting the information from the originating terminal.
 - If a network connection goes down, the database information to be copied to the other terminals accumulates on the *originating terminal* until the network connection is restored. Afterwards, the "Pickup" data is processed, and then the local database(s) is updated.
 - In the event of an unrecoverable error or a terminal being added, it is possible to designate one of the terminal's database information to be the "Master Copy". Then the information to another terminal or terminals.



5.3. FILE SHARING PROCESS

- 1. The operator inputs data using the **Highway System Application**, which writes that into a file in the **"Data"** folder.
- 2. Once it is completely finished, the **Highway System Application** writes an empty file with the same name in the **"Ready"** folder.
- 3. The *Data Collection & Reporting Application* sees the data file written in the "Ready" folder.
- 4. The *Data Collection & Reporting Application* gets the data from the "Data" folder.
- 5. The data is processed, and then stored on the *instrument's hard drive* in the following file.

✓ C:\\Data Collection\DATA COLLECTION.GDB

6. The *Data Collection & Reporting Application* deletes the files from the "Ready" and the "Data" folders.



NOTE: All numbers on the images correlate with the steps above.
SECTION 6: INPUTS/OUTPUTS

6.1. PRINTERS

The FB4000 instrument has three (3) standard RS232 Output Ports and one USB port.

6.1.1. TM-U220 Tape Printer

- Uses **SERIAL** communication.
- Use cable **25932**.

BAUD	9600
PARITY	No
DATA BITS	8
STOP BIT	1



WIRING

Cable 25932 Wiring for COM 1-3

DB-9 INSTRUMENT	DESCRIPTION	WIRE COLOR	DB-25 PRINTER	DESCRIPTION
2	RxD	BR	2	TxD
3	TxD	R	3	RxD
4	DRT	0	6	DSR
5	SG	Y	7	SG
6	DSR	G	20	DTR
7	RTS	BL	5	CTS
8	CTS	BK	4	RTS

Cable 25932 Wiring for Serial Expansion Module*

RS232 PORT 1: COM7 XX	DESCRIPTION	WIRE COLOR	DB-25 PRINTER	DESCRIPTION
TB1 a- 2	RxD	BR	2	TxD
TB1 a- 3	TxD	R	3	RxD
TB1 a- 4	DRT	0	6	DSR
TB1 a- 5	SG	Y	7	SG
TB1 b- 6	DSR	G	20	DTR
TB1 b- 7	RTS	BL	5	CTS
TB1 b- 8	CTS	BK	4	RTS

* Must remove the 9-pin connector.



6.1.1. TM-U220 Tape Printer, Continued

SWITCH	FUNCTION	ON	OFF
1	Data receive error	Ignored	Prints "?"
2	Receive buffer capacity	40 byes	4KB
3	Handshaking	XON/XOFF	DTR/DSR
4	Work length	7 bits	8 bits
5	Parity check	Yes	Νο
6	Parity selection	Even	Odd
7	Transmission speed	4800 bps	9600 bps
8	BUSY condition	Receive buffer full	Receive buffer full or Offline

DIP SWITCH 1 (Serial Interface)

Default settings are in bold.

DIP SWITCH 2 (Serial Interface)

SWITCH	FUNCTION	ON	OFF
1	Print Column	42/35	40/33
* 2	For internal use only (auto-cutter) (do not change)	Enabled	Disabled
3	Pin 6 reset signal	Used	Not used
4	Pin 25 reset signal	Used	Not used
5	Undefined	-	
6	Internal use only (flash memory rewriting) (Do not change)	Enabled	Disabled
7	Undefined		
8	Serial Interface section	Memory Switch	Dip Switch

Default settings are in bold.

* The TM-U220 Tape Printer DAT (dk gray case, w/cutter) will have DSW2 switch #2 set to ON. TM-U220 Tape Printer (white case, no cutter) will have DSW2 switch #2

set to OFF. All other switch settings are identical between printers.

Access the **Dip Switches** by unfastening the screw and removing the cover plate, found on the bottom of the printer.





6.1.2. OKI ML420 Report Printer



BAUD	9600
PARITY	None
DATA BITS	8
STOP BIT	1

- Use cable 25932 or 14807
- For USB input, use cable 29827C

CABLE 26041 WIRING for Serial Expansion Module *

RS232 Port 1: COM XX	RS232 Port 2: COM XX	RS232 Port 3: COM XX	Description	DB-25 Printer
TB1a-3	TB1b-5	TB1d-2	Transmit (Tx)	3
TB1a-2	TB1c-1	TB1d-3	Receive (Rx)	2
TB1a-5	TB1c-2	TB1d-4	Ground (GND)	7

• All printer settings apply to both the Serial and USB models.

Cable 25932 Wiring for Serial Expansion Module*

RS232 PORT 1: COM7 XX	DESCRIPTION	WIRE COLOR	DB-25 PRINTER	DESCRIPTION
TB1 a- 2	RxD	BR	2	TxD
TB1 a- 3	TxD	R	3	RxD
TB1 a- 4	DRT	0	6	DSR
TB1 a- 5	SG	Y	7	SG
TB1 b- 6	DSR	G	20	DTR
TB1 b- 7	RTS	BL	5	CTS
TB1 b- 8	CTS	BK	4	RTS

* Must remove the 9-pin connector.



6.1.2. OKI ML420 Report Printer, Continued

NOTE: The **Okidata ML420** is used as both a Report Printer and a Ticket Printer.

• As a **USB Printer**, there is no need to adjust the Switch Settings.

Follow these steps to change **MENU** settings on the Printer.

1. To enter **MENU MODE**, press and hold the **SHIFT** key while pressing the **SELECT** key.

o The "MENU" legend will be illuminated.

- 2. With the printer in the **MENU MODE**, press the **PRINT** key
 - $_{\odot}$ This prints all the programming options in the **MENU MODE**, as well as the current default settings.
 - $_{\odot}$ It is recommended to use tractor fed paper.
 - $_{\odot}$ The printed menu selections are different for each Emulation Mode.
- 3. Press the **GROUP** key to select the relevant **Group** that needs to be changed.
- 4. Press the **ITEM** key to select the relevant **Item** within the selected group.
- 5. Press the **SET** key to cycle through all the **Settings** available
- 6. Press and hold the **SHIFT** + **SELECT** keys to exit the **MENU MODE**.

NOTE: Turning off the printer before exiting the **MENU MODE** will lose any changes made.

Change Printer to These Settings

PRINTER SETTINGS

GROUP (Press LINE FEED to change)	ITEM (Press FORM FEED to change)	SET) (Pres	s TOF SET to change)
Printer Control	Emulation Mode	IBM PPF	र
Font	Print Mode	Utility	
Font	DRAFT Mode	HSD	
Font	Pitch	10 CPI	
Font	Proportional Spacin	g No	
Font	Style	Normal	
Font	Size	Single	

6.1.2. OKI ML420 Report Printer, Continued

FAIRBANK

Symbol Sets	Character Set	Set 1
Symbol Sets	Language Set	American
Symbol Sets	Zero Character	Slashed
Symbol Sets	Code Page	USA
GROUP	ITEM SE	T
(Press LINE FEED	(Press FORM FEED	(Press TOF SET
to change)	to change	to change)
Printer Control	Emulation Mode	IBM PPR
Rear Feed	Line Spacing	6 LPI
Rear Feed	Form Tear-off	Off
Rear Feed	Skip Over Perforatio	n No
Rear Feed	Page Length	11"
Bottom Feed	Line Spacing	6 LPI
Bottom Feed	Form Tear-off	Off
Bottom Feed	Skip Over Perforatio	n No
Bottom Feed	Page Length	11"
Top Feed Top Feed Top Feed Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up Set-Up	Line Spacing Form Tear-off Skip Over Perforation Page Length Graphics Bi-o Receive Buffer Size Paper Out Override Print Registration Operator Panel Function Reset Inhibit Print Suppress Effective Auto LF No Auto Select SI Select Pitch (10CP) SI Select Pitch (12CPI) Time Out Print Auto Select Centering Position ESC SI Pitch Power Saving	6 LPI Off No 11" directional 64K No 0 n Full Operation No e Yes No 17.1 CPI 12 CPI Valid No DEFAULT 17.1 CPI Disable
Set-Up Set-Up	Power Saving Power Save Time	5 Min
Parallel I/F	I-Prime	Buffer Print
Parallel I/F	Pin 18	+5v
Parallel I/F	Bi-Direction	Enable



6.1.2. OKI ML420 Report Printer, Continued

GROUP	ITEM	SET		
(Press LINE FEED	(Press FORM	I FEED	(Press TOF SET	
to change)	to change)	to	change)	
Printer Control	Emulation N	lode	IBM PPR	
Serial I/F	Parity	None		
Serial I/F	Serial Data 7/8	Bits	8 Bits	
Serial I/F	Protocol	X-On	′X-Off	
Serial I/F	Diagnostic Test	t No)	
Serial I/F	Busy Line	SSD-		
Serial I/F	Baud Rate	96	00 BPS	
Serial I/F	DSR Signal	In	valid	
Serial I/F	DTR Signal	Re	eady on Pwr up	
Serial I/F	Busy Time	20	0 ms	

6.1.3. TM-U590 Ticket Printer

• Use cable **25932**.

BAUD	9600
PARITY	No
DATA BITS	8
STOP BIT	1

Set the printer **dip switches** as listed below.

- **DSW 1:** 1, 3, and 7 = **ON** only.
- **DSW 2:** All Switches = **OFF**



Cable 25932 Wiring for COM 1-3

DB-9 INSTRUMENT	DESCRIPTION	WIRE COLOR	DB-25 PRINTER	DESCRIPTION
2	RxD	BR	2	TxD
3	TxD	R	3	RxD
4	DRT	0	6	DSR
5	SG	Y	7	SG
6	DSR	G	20	DTR
7	RTS	BL	5	CTS
8	CTS	BK	4	RTS



Cable 25932 Wiring for Serial Expansion Module*

RS232 PORT 1: COM7 XX	DESCRIPTION	WIRE COLOR	DB-25 PRINTER	DESCRIPTION
TB1 a- 2	RxD	BR	2	TxD
TB1 a- 3	TxD	R	3	RxD
TB1 a- 4	DRT	0	6	DSR
TB1 a- 5	SG	Y	7	SG
TB1 b- 6	DSR	G	20	DTR
TB1 b- 7	RTS	BL	5	CTS
TB1 b- 8	CTS	BK	4	RTS

* Must remove the 9-pin connector.

6.1.4. TM-U295 Ticket Printer

• Use cable **25932**.

BAUD	9600
PARITY	No
DATA BITS	8
STOP BIT	1

Set the printer **dip switche**s as listed below.

- SW1: 1 and 3 = ON
- Remainder = OFF



Cable 25932 Wiring for COM 1-3

DB-9 INSTRUMENT	DESCRIPTION	WIRE COLOR	DB-25 PRINTER	DESCRIPTION
2	RxD	BR	2	TxD
3	TxD	R	3	RxD
4	DRT	0	6	DSR
5	SG	Y	7	SG
6	DSR	G	20	DTR
7	RTS	BL	5	CTS
8	CTS	BK	4	RTS



Cable 25932 Wiring for Serial Expansion Module*

RS232 PORT 1: COM7 XX	DESCRIPTION	WIRE COLOR	DB-25 PRINTER	DESCRIPTION
TB1 a- 2	RxD	BR	2	TxD
TB1 a- 3	TxD	R	3	RxD
TB1 a- 4	DRT	0	6	DSR
TB1 a- 5	SG	Y	7	SG
TB1 b- 6	DSR	G	20	DTR
TB1 b- 7	RTS	BL	5	CTS
TB1 b- 8	CTS	BK	4	RTS

* Must remove the 9-pin connector.

6.2. FORMATTING TICKETS

Follow these steps to access the **Format Scale Tickets** window.

 From the Main Weigh Window, press the Home button on the external keyboard.



Pressing the **Home button** accesses the **Main Configuration**

2. Press the Format Tickets tab.

	Enhanced In/Out	Configuration Items		
Operating Mode / Number Of S	scales Ticket Number / Machine Id	d Threshold Weights	Traffic / Light C	ontrol Truck Image Type
Idle / Ticket Logo Locatio	on Information Programmable .	nds Entry Sequen	ce Prompts Pr	ogrammable Entry Prompts
Unattended Mode Help Text	Report Format Tickets	Genfigurable Outputs	Remote Displ	ay Video Camera Input
Networked Terminals Setup	Passwords	Soduct File Editor C	ustomer File Edito	"User Defined" File Editor
Kernel Data Collect	tion / Reporting Set., 🖉 🔒 ror	Logging Setup	System Options	Check For Updates
Time and Date Format	Backup / Restore / Defaults	Remote Access / Ult	ra VNC Ab	out Save and Exit
				Help



Select the correct printer.

3. Select the correct ticket format.

The complete ticket formatting procedure is outlined in this section.

	Format	Scale Ticke	ets		
	S	elect Printer			
OKI DATA ML4	120				
EPSON TM-U	590				
EPSON TM-U2	295				
CITIZEN IDP3	50				
Canon LBP620	U				
		Select Forma	it		
			D		
		APOOIN	U		
	Ol	JTBOU	ND		
		GTN			
		GIN			
🚮 Format T	icket [F5]		Delet	te Format [F6]	
			-		
	a				
😽 View Pri	nters [F7]		Add 💦	Printers [F8]	
Str	1 1701				
an Format L	:mail [F9]			Exit	

6.2.1. Ticket Layout

The **Ticket Layout Screen** is comprised of a grid with all the current page default elements on it.

- ✓ Default = Eight inches (8") wide by eleven inches (11") long
- Size of the page can be altered, as described on the following pages.
- The ticket is referenced from the **top left corner** for normal printing.
- Each major grid line is marked by a numeric value representing **an inch**.
- Each major grid block is comprised of **16 smaller grid lines**, both horizontally and vertically.
- This allows the data to be located to the nearest **sixteenth of an inch**.
- The actual data items to be printed are identified with **greater than (>)** and **less than (<) brackets**.

Example

<Gross> represents the actual Gross Weight Value to be printed.

- Each item within these brackets, < >, prints the actual data.
- The other items without the brackets are simply text items or legends for the data items.



6.2.2. Options Button

Note: The **420 serial printer** requires the 520 driver to print tickets that are less than 11 inches in height.

Form	nat In_\$\$neptun	e\$Color5500 (11.0 * 8.5)	
l'ext	SCALE TICKE	2 3 4 T <ticket#></ticket#>	1 Qptions 3 ^
	GROSS	<gross> Ib GR</gross>	1
	TARE	Height	
H	INBOUND	i rengi te	
	<d:< th=""><th>Width</th><th></th></d:<>	Width	
2	LOOP ID AXLE 1		
	AXLE 2	Bottom Margin	
	AXLE 3	Left Margin	
3	AXLE 5	D'-Lt Margin	
	AXLE 6	Right Margin	
	AXLE 7	Top Margin	
4	FEE		
	<date< th=""><th>Edit Text Properties</th><th></th></date<>	Edit Text Properties	
	AXLE 1 IN AXLE 2 IN	Add Total Field	
5	AXLE 3 IN	Add Text Held	
	AXLE 4 IN	Edit Image Properties	
<	<scale id<="" th=""><th>Edit Memo Properties</th><th>×</th></scale>	Edit Memo Properties	×
		Laic Memo Properties	
		Keep Fonts the Same	
		A Droportion Op Top	
		 Propercies On Top 	
		✓ Snap to Grid	
		Spacing = 10	
		Edit Text Field Layout	
		Edit Image Field Layout	
		Edit Memo Field Layout	
		Close	

Window Name	Description
Options Button	 Height – Ticket height. Width – Ticket width.
	 Bottom Margin – Edits the field distance from the bottom. Left Margin – Edits the field distance from the left. Right Margin – Edits the field distance from the right. Top Margin – Edits the field distance from the top.
	 Edit Text Properties – Opens the Add/Change Text Properties window. Add Text Field – Inserts a new text field in the next available numbered position.
	 Edit Image Properties – Alters the Image Size and/or its placement.
	 Edit Memo Properties – Alters the Text Properties (i.e. Font and Paragraph Properties, etc.) and/or its placement.
	 Keep Fonts the Same – The font formats remain identical. Properties On Top – Places the Add/ Change Text Properties on top of the Ticket Layout screen.
	 Snap to Grid – Causes the data item being moved to align itself to the nearest grid line position Spacing = 10 – Opens the Enter Grid Spacing window. Grid spacing values range from two (2) to twenty (20).



6.2.2. Options Button, Continued



Window Name	Description
	 Edit Text Field Layout – Manually changes the location, size and properties of each field in the Ticket Layout screen.
	 Edit Image Field Layout – Manually changes the location and size of each field in the Ticket Layout screen.
	 Edit Memo Field Layout – Manually changes the location and size of each field in the Ticket Layout screen.
	Close – Closes the Ticket Layout screen.

Field	Text	Тор	Left	Height	Width
SCALE TICKET	SCALE TICKET	24	50	20	95
<ticket no=""></ticket>	<ticket#></ticket#>	24	175	20	100
GROSS LABEL	GROSS	48	50	20	51
<gross wt=""></gross>	<gross></gross>	48	175	20	100
<gross units=""></gross>	lb GR	48	295	20	37
TARE LABEL	TARE	72	50	20	38
<tare wt=""></tare>	<tare></tare>	72	175	20	100
<tare units=""></tare>	Ib TA	72	295	20	34
NET LABEL	NET	96	50	20	29
<net wt=""></net>	< Net >	96	175	20	100
<net units=""></net>	Ib NT	96	295	20	34
INBOUND LABEL	INBOUND	120	50	20	62
<inbound wt=""></inbound>	<inbound></inbound>	120	175	20	100

Image Name	Тор	Left	Height	Width
lmage Field 1 Logo Image	-80	420	148	202
lmage Field 2 Camera 1 Image	180	430	194	296
Image Field 3 Camera 2 Image	400	400 430 194 296		
🐼 Cancel		Hi 🛞 Hi	ide	
Ticket Memo Field Layout				
Ticket Memo Field Layout Memo Name	Тор	Left	Height	Width

🧷 Cancel

The Edit Text Field Layout, Ticket Image Field Layout, and the Ticket Memo Field Layout manually change location, size and properties of the ticket fields, and is great for minute adjustments.

🛞 Hide



6.3. FORMATTING A TICKET

Formats the Text within a ticket.

- Access the ADD/CHANGE TEXT Properties window by right-clicking on any data item, or by pressing the Options button and selecting Edit Text properties.
- Properties for each field are individually set.
- There is a maximum of **one hundred-twenty (120)** report fields available for each ticket.

Field or button	Descriptions
Text Input Field	Enters or edits the text to describe this Data Field Heading.
"Ticket Field XXX <'Field Descriptor'>"	Identifies which Data Field is being added or edited.
Visible	Check box that makes this Data Field visible on the screen , and includes it when printing.
Auto Size	Makes the image size on the ticket the actual size of the image file. The Height and Width properties are grayed-out.
Top and Left	 Places the Data Field into its position, according to the top and left edges of the window. ✓ 97 pixels = ~1

•	The first ninet	y-six (96)	report fields	are pre-defined.
---	-----------------	------------	---------------	------------------

Field to be added or changed	ADD/CHANGE TEXT PROPERTIES X	Makes item visible on screen, and allows printing
Changes field item Allows a field to grow as needed	Ticket Field 100 Text Field 100 Visible	Data field placement value from top or left; 97 pixels = ~1 "
	Height 20 文 Alignment Center 💌 Width 86 文 Border None 💌	
	Text Field 100	



Field or button	Descriptions
Height and Weight	Sets the pixel size of each Data Field. This is automatically determined by the font size, but can be adjusted manually using these settings.
Alignment	Places the image within the Height and Width Values , if the image size is smaller. Settings include Right, Centered *, or Left Justified.
Border	Allows a Single-line border to frame the Data Field, or None.
Memo Properties	Adds additional descriptive text to the Data Field.
Font	Selects the font type, size, and attributes.
Color	Colors the text within the Data Field.
Apply	Applies the changes to the Data Field without saving, to view how it appears onscreen.
OK	Saves and applies the changes, then exits from that Data Field.



TL.

OUTBOUND



6.3.1. Adding a New Ticket Format



<Tin

<Loop ID>

<Axle1

- From the Main Weigh Window, press the Home button on the external keyboard.
- 2. Press the Format Tickets tab.
- 3. Select the **Printer**.
- 4. Select the Format.
 - Inbound
 - Outbound
 - GTN
- 5. Press the Format Ticket [F5] button.



- 6. Adjust the placement of a current field by left-click-holding, then dragging it to its new location.
 - The Add/Change Text Properties... window opens once the mouse button releases.
- 7. Adjust the field properties to fit the necessary ticket format.
- 8. Click Apply to view the edits.
- 9. Once all edits are correct, click

lerd.	Field 97	1	3 4	Enter
	SCALE TICKET	<ticket#></ticket#>		- Constant
	GR092	Gaster-	8 0R	
	TARE	<teo></teo>	e TA	
	NET	< Net >	is NT	
	INDOUND	< hbound>	Ib GR	
	<datio-< td=""><td><1 map</td><td><scale id=""></scale></td><td></td></datio-<>	<1 map	<scale id=""></scale>	
	LOOP D	Stronito)		
	ALLE 1	«Aule] Skin	Added United	
	AGE 1	CAUMO WER	cAula2 Units	
	ALE 3	 Webs3 Web 	oluki Unito	
	AGLE 4	Ade4 Wt>	(Ade4 Units)	
	AGE 5	<aule5 wt=""></aule5>	okuleS Unitos	
	AULES	<auto6 wt=""></auto6>	- Okulariji Unites	
	ANDE 7	sillele? W/r	state? Units?	
	CENTER TOTAL	«Dot Sam Wt»	«Det Sam Unite»	
	FEE	class-		
	«Date its»	«Time to»		
	AGLE 1 IN	Watel In We	-Okdet In Units	
	AGLE 2 IN	<asie2 in="" wt=""></asie2>	(Auk/2 In Units)	
	AGE 3 IN	<auto i="" in="" wt=""></auto>	citale3 in Unite>	
	AQLE 4 IN	state4 in We	state4 in Units2	
	«Scale ID In»			
C				



to save them.

🧹 ОК –



6.3.2. Adding a Text Field

1. To add a field, click

<u>O</u> ptions

- 2. Select Add Text field.
- 3. *Drag-and-drop* the field where it belongs on the page.



- 4. In the **Text** field, add a title or text, as needed.
- 5. In the **Report** field drop-down list, select the appropriate type of field.

6.	Format the field size, placement, font size and style, as needed.	Add title or text	
7.	Click Apply to view the edits.		
8.	Once all edits are correct, click vertex to save them.	OK	
9.	Click the 🔀 button to close the window.	Auto Size Tor TO Left 40 Auto Size Alignment Left Justify Report Field 15 (Date) Border None Image: Constraint of the state of the	



6.3.2. Adding a Text Field, Continued

- 10. Press Save and Exit.
- 11. Confirm the selection.

After finishing this process, the display will return to the main Weigh Window.

FB3000 Highway System C	onfiguration Item	is			
Operating Mode / Scale Conl	figuration Ticket	Number / Machine Id	Threshold Weights	Traffic Light Control	DOT Scale Summing
Blind Counter Idle / In	nactivity Screen / T	icket Logo Locati	on Information F	ee Schedule Entr	Sequence / Legends
Programmable Entry Promp	nts Reports	Format Tickets	onfigurable Outputs	Remote Display	Video Camera Input
Networked Terminals Setup	Passwords	Tare Options / Editor	Product File Edito	r Customer File Ed	tor FB3000 Kernel
Data Collection / Report	ting Setup	Error Logging Setu	p System	Options	neck For Updates
Time and Date	Backup / Res	store / Defaults	Remote Access	s / Ultra VNC	Save and Exit
Operating Mo	ode system Outbound ent	Scale Con Numbe	figuration	ms 3	



6.3.3. Deleting a Text Field

- 1. From the Ticket Layout Screen, click on the unneeded field.
 - The field highlights with a bold rectangle.
 - The ADD/CHANGE TEXT PROPERTIES... window opens
- 2. Remove all information from the **Title** and/or **Text** fields.
- 3. Input **0** in to the **Top** and **Left** fields.
- 4. Input **10** in the **Height** and **Weight** fields.
 - These are the minimum amounts allowed.
- 5. Uncheck the Visible box.
- 6. Once all edits are correct, click

to save them.

7. Click the \bigotimes button to close the window.

ADD/CHANGE TEXT PROPERTIES... × Auto Size Top [0] ŧ Left Height 10 Center Alignment Ŧ Width 10 Border None • 🕒 Apply 🗸 ок Color 🗛 Font



6.3.4. Adding a Logo/Image

To add a new logo or image to the ticket, the image file must be in the correct format, and then saved in the appropriate folder.

1. Save the Image File in the following address:

C:\FB4000_HighwaySystem\Logos





• Image types include the following file extensions.

— .jpg	– jpeg	— .bmp	– .png	— .gif
— .tif	— .eps	– .emf	— .cdr	— .wmf

2. From the **Main Weigh Window**, press the **Home** button on the external keyboard.



Pressing the Home button accesses the Main Configuration Window.



6.3.4. Adding a Logo/Image, Continued

- 3. Press the Idle / Inactivity Screen / Ticket Logo tab.
- 4. Highlight the correct logo image file to be displayed screen and on the ticket.
 - Due to ticket size constrains, only one image or logo is allowed.



5. Open the Format Tickets tab.



- 6. Select the **Printer**.
- 7. Select the Format.
 - Inbound
 - Outbound
 - GTN
- 8. Press the Format Ticket [F5] button.
 - The Ticket Configuration window displays.
- 9. Press the Format Ticket [F5] button.
 - The Format Email Template window displays.



6.3.4. Adding a Logo/Image, Continued

10. Drag-and-drop the grayed-out image to wherever it belongs on the ticket.

Form	at In_\$\$neptune\$Col	or5500 (11.0 * 8.5	
Text F	ield 97	2	3 4
	SCALE TICKET	<ticket#></ticket#>	
	GROSS	<gross></gross>	Ib GR
	TARE	<tare></tare>	lb TA
1	NET	< Net >	Ib NT
	INBOUND	<inbound></inbound>	lb GR
	<date></date>	<time></time>	<scale id=""></scale>
	LOOP ID	<loop id=""></loop>	
2	AXLE 1	<axle1 wt=""></axle1>	<axle1 units=""></axle1>
	AXLE 2	<axle2 wt=""></axle2>	<axle2 units=""></axle2>
	AXLE 3	<axle3 wt=""></axle3>	<axle3 units=""></axle3>
	AXLE 4	<axle4 wt=""></axle4>	<axle4 units=""></axle4>
3	AXLE 5	<axle5 wt=""></axle5>	<axle5 units=""></axle5>
	AXLE 6	<axle6 wt=""></axle6>	<axle6 units=""></axle6>
	AXLE 7	<axle7 wt=""></axle7>	<axle7 units=""></axle7>
	CENTER TOTAL	<dot sum="" wt=""></dot>	<dot sum="" units=""></dot>
4	FEE	<fee></fee>	
	<date in=""></date>	<time in=""></time>	
	AXLE 1 IN	<axle1 in="" wt=""></axle1>	<axle1 in="" units=""></axle1>
	AXLE 2 IN	<axle2 in="" wt=""></axle2>	<axle2 in="" units=""></axle2>
5	AXLE 3 IN	<axle3 in="" wt=""></axle3>	<axle3 in="" units=""></axle3>
	AXLE 4 IN	<axle4 in="" wt=""></axle4>	<axle4 in="" units=""></axle4>
	<scale id="" in=""></scale>		
<			

- 11. To edit the logo image further, double-click on it, or click **Options**.
- 12. Select Edit Image Properties.



- 13. In the "Image Field X... <'Image File Name'>" drop-down menu, select the correct logo or image file.
 - All listed will be from the folder
 - C:\FB4000_HighwaySystem\Logos
- 14. Format the field size, placement, font size and style, as needed.
- 15. Click Apply to view the edits.
- 16. Once all edits are correct, click
- 17. Click the $\boxed{\mathbf{X}}$ button to close the window.

😹 CHANGE IMAGE	PROPERTIES.		×
Image Field 1 Logo	Image	Visible	
🗖 Auto Size	Top 0	主 Left 420 🔮	E
Center V Stretch	Height 148	文 Width 202	E
E Al	pply	🗸 ОК	



6.3.4. Adding a Logo/Image, Continued

Networked Ferminals Setue Tare options / Editor Free togging Setue System Options Data collection / Reporting Setue Error togging Setue System Options System Options Time and Date Backup / Restore / Defaults Remote Access / UBra VM System Options Idle Screen Logo Display Inactivity Screen Display Inactivity Green Display File Name FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksOvall_g.bmp FairbanksLogoSm.bmp Ticket Print Logo File Name FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksOvall_g.bmp FairbanksOvall_g.bmp FairbanksLogoSm.bmp FairbanksOvall_g.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksOvall_g.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksOvall_g.bmp FairbanksOvall_g.bmp FairbanksOvall_g.bmp FairbanksOvall_g.bmp
Data UserCutal / Aguntud Secup Error Unganity Secup System (John Security) Error Unganity Secup System (John Security) Time and Date Backup / Restore / Defaults Remote Acces / Ultra VNC Save and Edit Idle Screen Logo Display Inactivity Screen Display Inactivity Screen Display File Name FairbanksLogoSm.bmp Inactivity Time Trigger FairbanksOvall g.bmp FairbanksOvall g.bmp FairbanksOvall g.bmp FairbanksLogo.Sm.bmp File Name FairbanksOvall g.bmp FairbanksOvall g.bmp FairbanksLogo.Sm.bmp FairbanksOvall g.bmp FairbanksOvall g.bmp FairbanksOvall g.bmp FairbanksOvall g.bmp File Name FairbanksLogo.Sm.bmp File Name FairbanksOvall g.bmp FairbanksOvall g.bmp FairbanksOvall g.bmp
Idle Screen Logo Display Inactivity Screen Display File Name FairbanksLogo.bmp FairbanksLogo.bmp Inactivity Time Trigger FairbanksOvallg.bmp FairbanksOvallg.bmp FairbanksOvallg.bmp FairbanksLogoSm.bmp FairbanksOvallg.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksLogoSm.bmp FairbanksVoyallg.bmp FairbanksVoyallg.bmp FairbanksVoyallg.bmp FairbanksVoyallg.bmp FairbanksVoyallg.bmp FairbanksVoyallg.bmp FairbanksVoyallg.bmp FBLogod00x477.bmp
Top 40 Left 0

18. Press Save and Exit.

19. Confirm the selection.

After finishing this process, the display will return to the main Weigh Window.

Section 7: Operation

7.1. SYSTEM BOOT-UP PROCEDURE

Initiate the power up sequence by plugging in the instrument.

Normal indications include the following:

- Lights on the keyboard should blink.
- A Windows welcome screen appears.
- Lastly, a Weighing Application Window appears.

7.2. APPLICATION SHUT-DOWN PROCEDURE

1. To close the Highway System Program,



- 2. Double-click on the **YES** button in the **Exit Application** window.
- 3. Turn off the power using the **ON/OFF** rocker switch.

ARE YOU SURE?						
YES						
NO						
Exit Application						





7.3. VOIDING A TICKET

Follow these steps to **VOID** an **active ticket**.

NOTE: For this function to work, all vehicles must be off of the scale.

- 1. On the *external keyboard*, press
- F4
- 2. Enter the Ticket Number.
- 3. On the *external keyboard*, press Enter.
- 4. In the **Void Ticket Function** window, press **void**.
 - The ticket is voided immediately and permanently.
 - Press

cancel to abort the transaction.

Press search to find another occurrence of





the entered ticket number, in case there are multiple transactions with the same ticket number.

Press

to void a different ticket.



7.3.1. Void Ticket Function

- 5. If this ticket number has not yet been generated, a notification window appears.
- 6. Press **FINISH** ticket.



to find a different

Void Ticket Function.										
Ticket Number	38									
TRUCK ID										
Date										
Time										
Ticket Number Not Found. S	elect < another>	to try again.								
FINISH	another									

Section 8: Service & Maintenance

IMPORTANT PRECAUTION \star

- Before handling the FB4000 boards or other system components, the certified service technician must always be properly grounded.
 - Electrostatic Discharge (ESD) severely damages all computer components.
 - Remove the anti-static packaging only when the parts are ready for installation.
 - Handle the boards by their edges, and avoid touching their components.

8.1. STEPS TO WRITING ERROR CONDITION FILES

- 1. An *Error Condition* formats a file name as described below.
- 2. The initiating application then checks for a pre-existing error file name.
 - 2a. If none is found, the error file is written.
 - 2b. If it *does* exist, the error file is not written.
 - This allows the Error Notification Application to control the frequency of repeating errors (such as Load Cell Failure and Float Switch On) by deleting the error file when it is ready to check for a continued error.

2c. The error files are written to the "Errors" directories using the "Data/Ready" file writing scheme.

- 3. In the case of a multiple terminal installation, each terminal will report its own errors.
- 4. An additional key and value is added to the **[Data]** section to identify the terminal.

8.2. ERROR FILE FORMAT

[Error]	Description = xxxxxxx	(description of error)
[Data]	yyyy = zzzz	(keys and values specific to the error, as many lines as needed)



8.3. WEIGHT KERNEL ERRORS

The following is a list of error conditions and their file names.

ERROR CONDITION	FILE NAME	FILE CONTENTS
Calibration Change	CalibrationChange_#	[Error]
	(# = Weight used)	Description=Calibration Change
		[Data]
Call Mation Error		
Cell Motion Error	(# = coll number)	[Error] Description=Ressibly Dead Coll
		Cell=#
Float Switch On	FloatSwitchOn	[Error]
		Description=Float Switch On
Scale Behind Zero	SBZ_#_t.ERR	[Error]
	(# = Scale)	Description=Scale Behind Zero
	(t = A if t < 400,	[Data]
	B if wt >= 400	Scale=#
		Range=A or B
Load Cell Failure	LCF_#.ERR	[Error] Description=Load Coll Failure
	(# = cell number)	
		Cell=#
Section Error	SFR #	
	(# = Section)	Description=
	,	Sectional Error!
		[Data]
		Section=#
Scale Trimmed	STR.ERR	[Error]
		Description=Scale Trimmed
Cell Warning Error	CWE_#.ERR	[Error]
	(# = cell number)	Description=Possible Stuck Cell
		[Data]
		Cell=#
Load Cell Drift	LCD_#.ERR	[Error]
	(# = cell number)	Description=Load Cell Drift
		[Data]
		001-#

8.4. HIGHWAY SYSTEM USER INTERFACE ERRORS

ERROR CONDITION	FILE NAME	FILE CONTENTS
Data Collection/ Reporting Application not running	DCR.ERR	[Type] Code = DCR

Appendix I: Report Examples

A. COMPLETED TRANSACTIONS REPORT

This report summarizes **all** the transactions that are complete and final.

1 10	F1	A 1100%	Total:16	100%	16 of 16	
1 10			- Total: To	100%		
C	8/22/2016		COMPLETED	TRANSACT		2:31:29PM
TICKET	TIME	DATE	<u>NET</u>	FEE	PRODUCT ID	CUSTOMER ID
000014	06:06 pm	08/18/2016	65,680 lb	2.50		
000015	08:49 am	08/19/2016	175,020 lb	8.00		
000016	08:51 am	08/19/2016	75,700 lb	2.50		
000017	08:52 am	08/19/2016	75,700 lb	2.50		
000018	08:52 am	08/19/2016	75,720 lb	2.50		
000019	08:52 am	08/19/2016	75,700 lb	2.50		
000020	08:52 am	08/19/2016	75,700 lb	2.50		
000021	08:54 am	08/19/2016	75,740 lb	2.50		
000022	08:54 am	08/19/2016	75,720 lb	2.50		
000023	08:55 am	08/19/2016	75,740 lb	2.50		
000024	08:56 am	08/19/2016	75,740 lb	2.50		
000025	08:56 am	08/19/2016	75,740 lb	2.50		
000026	08:56 am	08/19/2016	75,740 lb	2.50		
000027	08:56 am	08/19/2016	75,740 lb	2.50		
000028	08:57 am	08/19/2016	75,720 lb	2.50		
000029	08:57 am	08/19/2016	75,720 lb	2.50		
Total C	ount	16	1,300,820 LB	45.50		



B. INCOMPLETE TRANSACTIONS REPORT

An Incomplete Transactions Report is used with the Inbound/Outbound

Application. An event generated for it occurs when a vehicle makes its first weighment, but does not complete the transaction with the second (final) weighment.

2								×
	1 of 1	🕨 🕅 🖨 🖉	100% 🗸	Total:1	100%	1 of 1		
								^
	08/22/2016		INCOMPLI	ETE TRAN	SACПО	NS REPORT	2:32:33PM	
LO OF	<u>² ID</u>	<u>TIME_IN</u> 04:07 pm	DATE_IN 08/18/2016	WEIGHT 14 600	UNITS	PRODUCT ID	CUSTOMER ID	
12040	-	04.07 pm	00/10/2010	14,000	15			
								~
<								>



C. REPORT BY PRODUCT REPORT

This displays all the transactions sorted by **Products**.

2									×
	4 1 of 1		8 🛔 🛃	. 💌 🛛 To	tal:4	100%	4 of 4		
									^
	08	3/22/2016		TRANSA	стю	NS REPOR	T(by Product)	2:37:49PM	
	TICKET	<u>TIME</u> 12	DATE	NET	<u>[</u>	FEE	PRODUCT ID	CUSTOMER ID	
	000030 Sub Total	02:36 pm	08/22/2016	-67,720	lb LB	0.00	12	22	
	Product: 000031	14 02:36 pm	08/22/2016	-102 700	lb	0.00	14	22	
	000032	02:37 pm	08/22/2016	-34,400	lb	0.00	14	24	
	000033	02:37 pm	08/22/2016	-67,780	lb	0.00	14	22	
	Sub Total			-204,880	LB	0.00			
	Grand Tota	al		-272,600	LB	0.00			
<									>



D. REPORT BY CUSTOMER REPORT

This displays all the transactions sorted by **Customers**.

4 1 of 1	1 🕨 🕨	8 🔮 🎂 🛛 🖓	To	tal:4	100%	4 of 4		
0	8/22/2016		TRANSAC	TION		「(by Customer)	2:38:26PM	
TICKET	TIME	DATE	NET		FEE	CUSTOMER ID	PRODUCT ID	
Custom	ier:	22						
000030	02:36 pm	08/22/2016	-67,720	lb	0.00	22	12	
000031	02:36 pm	08/22/2016	-102,700	lb	0.00	22	14	
000033	02:37 pm	08/22/2016	-67,780	lb	0.00	22	14	
Sub Total			-238,200	LB	0.00			
Custom	ier:	24		_				
000032	02:37 pm	08/22/2016	-34,400	lb	0.00	24	14	
Sub Total			-34,400	LB	0.00			
Grand Tot	al		-272,600	LB	0.00			



E. DAILY REPORT

This displays all the transactions of any particular day.

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		►) 🖨 🏝 10	0% 🔻 T	otal:4 100%	4 of 20			
-									^
	08	/22/2016		Tra	nsactions for	:08/22/20	16	2:39:14P	м
	TICKET	TIME	DATE	NE	<u>T FE</u>	<u>E</u> <u>PROE</u>	DUCT ID	CUSTOMER IE	2
	000030	02:36 pn	n 08/22/2016	-67,720	lb 0.0	0	12	22	
	000031	02:36 pn	n 08/22/2016	-102,700	lb 0.0	0	14	22	
	000032	02:37 pn	n 08/22/2016	-34,400	lb 0.0	0	14	24	
	000033	02:37 pn	n 08/22/2016	67,780	lb 0.0	0	14	22	
	Total Cour	nt	4	-272,600	LB 0.0	0			
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F. WEEKLY TO DATE REPORT

This displays all the transactions of any particular Week.

							×
(1	of 1 🕨 🕨	🖨 🛃 100%	Total:20	100%	20 of 20		
							_
	08/22/2016		WEE		DRT	2:39:45PM	
TICKE 08/18/20	<u>t time</u> 016	DATE	NET	FEE	PRODUCT ID	CUSTOMER ID	
00001	4 06:06 pm	08/18/2016	65,680 lb	2.50			
Total (Count:	1	65,680 LB	2.50			
<u>08/19/20</u>	016						
00001	5 08:49 am	08/19/2016	175,020 lb	8.00			
00001	6 08:51 am	08/19/2016	75,700 lb	2.50			
00001	7 08:52 am	08/19/2016	75,700 lb	2.50			
00001	8 08:52 am	08/19/2016	75,720 lb	2.50			
00001	9 08:52 am	08/19/2016	75,700 lb	2.50			
00002	0 08:52 am	08/19/2016	75,700 lb	2.50			
00002	1 08:54 am	08/19/2016	75,740 lb	2.50			
00002	2 08:54 am	08/19/2016	75,720 lb	2.50			
00002	3 08:55 am	08/19/2016	75,740 lb	2.50			
00002	4 08:56 am	08/19/2016	75,740 lb	2.50			
00002	5 08:56 am	08/19/2016	75,740 lb	2.50			
00002	6 08:56 am	08/19/2016	75,740 lb	2.50			
00002	7 08:56 am	08/19/2016	75,740 lb	2.50			
00002	8 08:57 am	08/19/2016	75,720 lb	2.50			
00002	9 08:57 am	08/19/2016	75,720 lb	2.50			
Total (Count:	15	1,235,140 LB	43.00			
							>



G. VOIDS REPORT

This displays all the **voided** transactions.

2										×
	A A	1 of 1	> > 3	🛃 100% 💌	Total:1	100%	1 of 20			
										^
	08	/22/2016		vo	IDS since	08/22/201	6		2:42:29PM	
	<u>TICKET</u> 000025	<u>TIME</u> 08:56 am	DATE 08/19/201	<u>NET</u> 16 75,740 lb	<u>FEE</u> 2.50	PRODUCI	<u>ID</u>	CUSTOMER ID	DATE/TIME VOIE 08/22/2016 02:42	DED pm
	Total Co	unt:	1		2.50				_	
										~
<										>



FB4000 Highway System Application

Operators Manual Document 51388

Manufactured by Fairbanks Scales Inc. 821 Locust Kansas City, Missouri 64106 www.fairbanks.com